

# GEOSYSTEMS: GEOSYNTHETICS IN COASTAL AND HYDRAULIC ENGINEERING

*Short Course: "Geosynthetics in Erosion and Sediment Control and Erosion-Resistant Hydraulic Structures"*

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Solmax, Engineering Business Manager  
Dewatering and Marine Group  
February 05, 2023

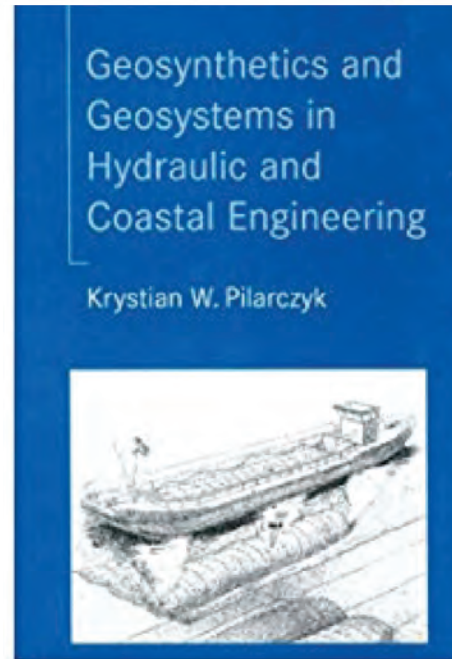
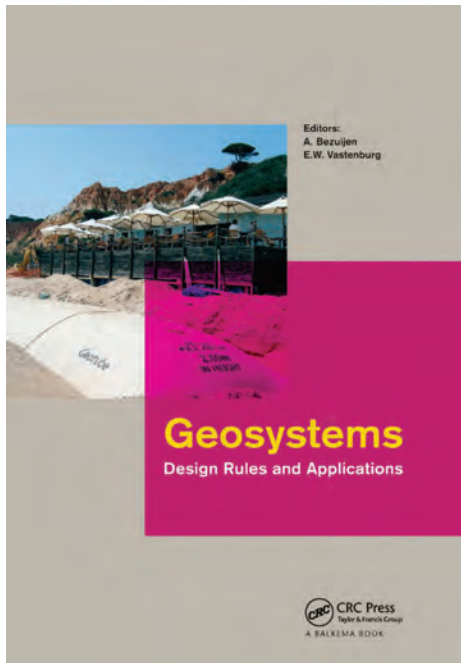


## INTRODUCTION – PART 1

- **What is a Geosystem?**
- **Why is There a Need for Geosystems Design?**
- **Materials and Testing**
  - Different types of geosynthetics
  - Testing of the properties (mechanical and hydraulic)
  - Modelling – large scale testing
- **Design Rules**
- **Geosystems & Design tools**



## REFERENCES



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## WHAT IS A GEOSYSTEM?

*“Geotextile-encapsulated sand elements are three-dimensional systems manufactured from textile materials that are filled with sand. They form a sub-group of a wider system of geosynthetic solutions for erosion control that are known as **Geosystems**. These elements are used in hydraulic engineering structures such as dams, dykes, and breakwaters as an alternative for quarry stone e.g., as core material. They may also be used for bottom or bank protection or to fill up a scour hole.”*

*Geosystems. Design Rules and Applications  
A. Bezuijen & E.W. Vastenburg*

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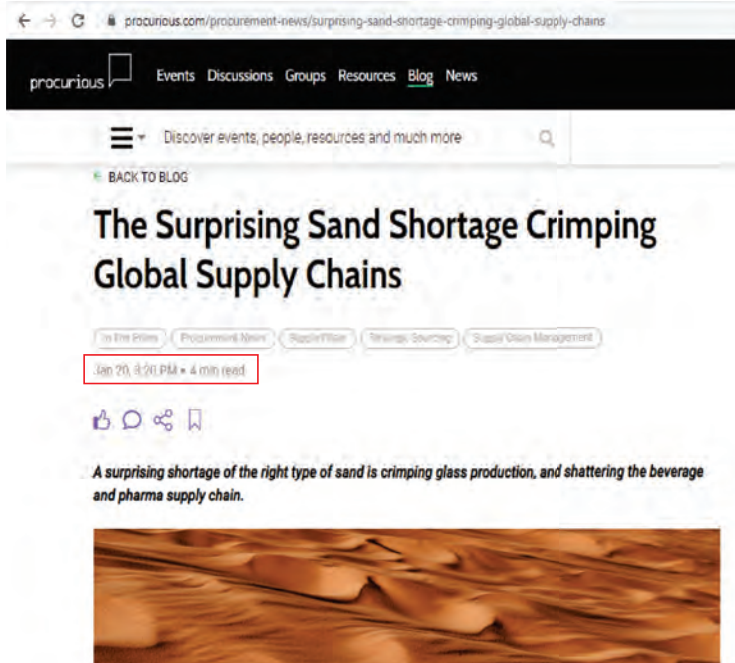
# WHY IS THERE A NEED FOR GEOSYSTEMS DESIGN?

- Accelerated erosive process around the world
- Crescent necessity to protect coastal and inland shorelines
- Several types of geotextile-encapsulated sand elements (Geosystems)
- Each Geosystem has its own fabrication method and solves different types of marine challenge
- Sand is the world's most consumed raw material after water, so why not to do our best to protect it?



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# WAIT, WHAT? SHORTAGE OF SAND?



← → ↻ 🔒 procurious.com/procurement-news/surprising-sand-shortage-crimping-global-supply-chains

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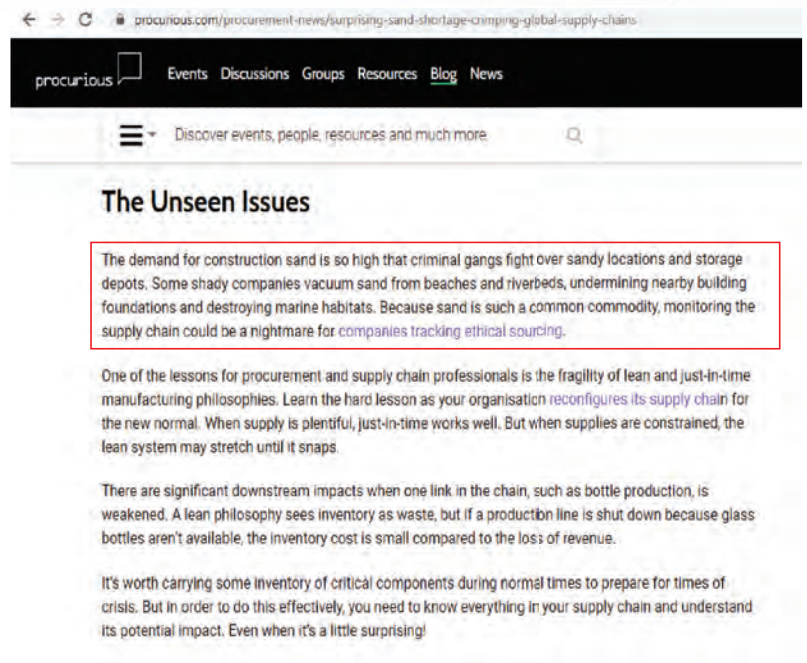

## The Surprising Sand Shortage Crimping Global Supply Chains

In the Press Procurement News Supply Chain Ethical Sourcing Supply Chain Management

Jan 20, 3:50 PM • 4 min read

👍 🗨️ 🔄 📌

**A surprising shortage of the right type of sand is crimping glass production, and shattering the beverage and pharma supply chain.**



← → ↻ 🔒 procurious.com/procurement-news/surprising-sand-shortage-crimping-global-supply-chains

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## The Unseen Issues

The demand for construction sand is so high that criminal gangs fight over sandy locations and storage depots. Some shady companies vacuum sand from beaches and riverbeds, undermining nearby building foundations and destroying marine habitats. Because sand is such a common commodity, monitoring the supply chain could be a nightmare for companies tracking ethical sourcing.

One of the lessons for procurement and supply chain professionals is the fragility of lean and just-in-time manufacturing philosophies. Learn the hard lesson as your organisation reconfigures its supply chain for the new normal. When supply is plentiful, just-in-time works well. But when supplies are constrained, the lean system may stretch until it snaps.

There are significant downstream impacts when one link in the chain, such as bottle production, is weakened. A lean philosophy sees inventory as waste, but if a production line is shut down because glass bottles aren't available, the inventory cost is small compared to the loss of revenue.

It's worth carrying some inventory of critical components during normal times to prepare for times of crisis. But in order to do this effectively, you need to know everything in your supply chain and understand its potential impact. Even when it's a little surprising!

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# WAIT, WHAT? SHORTAGE OF SAND?



MARKETS BUSINESS INVESTING TECH POLITICS CNBC TV WATCHLIST PRO &

cnbc.com/2021/03/05/sand-shortage-the-world-is-running-out-of-a-crucial-commodity.html

## A sand shortage? The world is running out of a crucial — but under-appreciated — commodity

A sand shortage? The world is running out of a crucial — but under-appreciated — commodity

PUBLISHED FRI, MAR 5 2021, 11:14 AM EST | UPDATED FRI, MAR 5 2021, 10:20 AM EST

Sam Meredith  
@SMEREDITH19

### KEY POINTS

- Sand is the world's most consumed raw material after water and an essential ingredient to our everyday lives.
- Yet the world is facing a shortage — and climate scientists say it constitutes one of the greatest sustainability challenges of the 21st century.
- "Is it time for panicking? Well, that will certainly not help, but it is time to take a look and change our perception about sand," said Pascal Peduzzi, a climate scientist with the United Nations Environment Programme.

LONDON — An insatiable global appetite for sand, one of the world's most

**Our entire society is built on sand. It is the world's most consumed raw material after water and an essential ingredient to our everyday lives.**

Sand is the primary substance used in the construction of roads, bridges, high-speed trains and even land regeneration projects. Sand, gravel and rock crushed together are melted down to make the glass used in every window, computer screen and smart phone. Even the production of silicon chips uses sand.

Yet, the world is facing a shortage — and climate scientists say it constitutes one of the greatest sustainability challenges of the 21st century.



Dozens of trucks dump hundreds of thousands of tons of sand on Miami Beach as part of U.S. government measures to protect Florida's tourist destinations against the effects of climate change.

EVA MARIE UZCATEGUI | AFP | Getty Images

# MATERIALS AND TESTING



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## MATERIALS

- **Raw Material**
  - Polyester
  - Polypropylene
  - Polyethylene
- **Specific Gravity(\*)**
- **Type of Geotextiles**
  - Nonwoven (\*)
  - Woven
  - Geocomposites



## TESTING

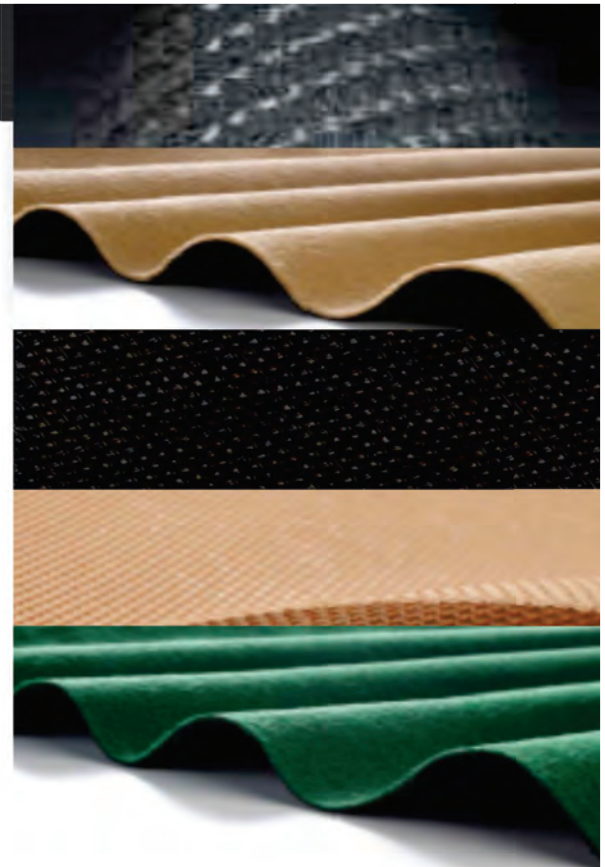
- Pore size distribution
- Permeability
- Tensile Strength (Machine Direction and Cross Machine Direction)
- Seam Strength
- UV resistance
- Abrasion
- Impact
- Fill Port
- Modelling (Stability in Waves)
- Liquefaction



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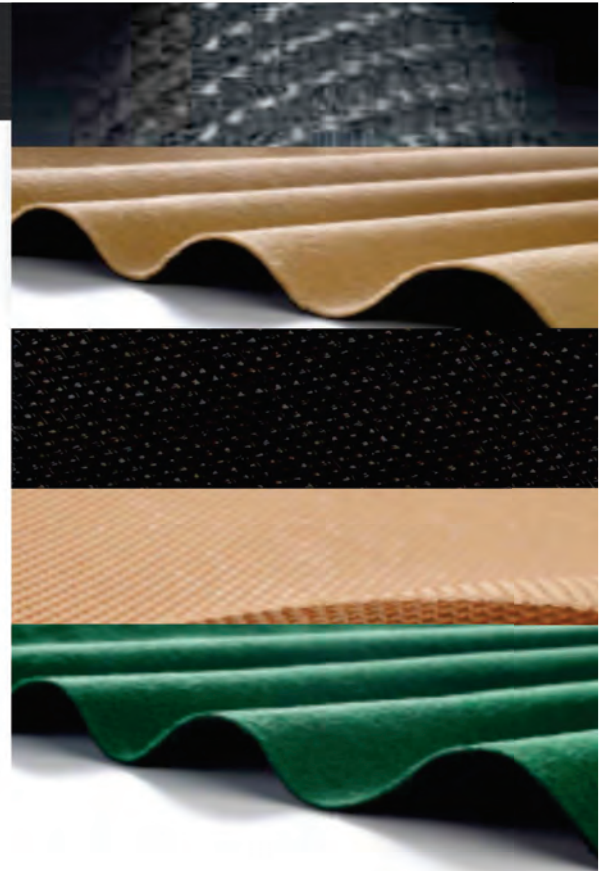
## MATERIALS

- There are several types of geosynthetics in the market
- Geotextiles and Geocomposites are the main category for Geosystems
- The fabrication material selection should take into consideration:
  - Raw Material ✓
  - Fill Material
    - Initial loss during filling process is ok, however there must be no loss of fill material over time.



# MATERIALS

- **Permeability**
  - Hydraulic Load
    - Stationary
    - Dynamic
  - Fill material vs. Fabrication material
    - Pore size distribution vs. grain size distribution
  - Combination of Fabrication Materials



## MATERIALS – HYDRAULIC LOAD

Table 2.3 Recommended design retention criteria for geometrically closed geotextiles.

	Sand ( $D > 60 \mu\text{m}$ )
Stationary hydraulic load (current)	$O_{90} < 5 D_{10} C_u^{1/2}$ and $O_{90} < 2 D_{90}$
Dynamic hydraulic load (wave attack)	$O_{90} < 1.5 D_{10} C_u^{1/2}$ and $O_{90} < D_{90}$

$O_{90}$  = pore size of the geotextile that corresponds to the average diameter of the sand fraction of which 90% remains on the geotextile (in the wet sieving method). AOS

$D_x$  = sieve size through which x% fraction of the sand material passes.

$C_u$  = uniformity coefficient of the sand ( $D_{60}/D_{10}$ ).



## TESTING – APPARENT OPENING SIZE

- Glass beads
- Sieved through textile sample
- <5% of beads can pass
- ✗ Static electricity
- ✗ Breakage of beads



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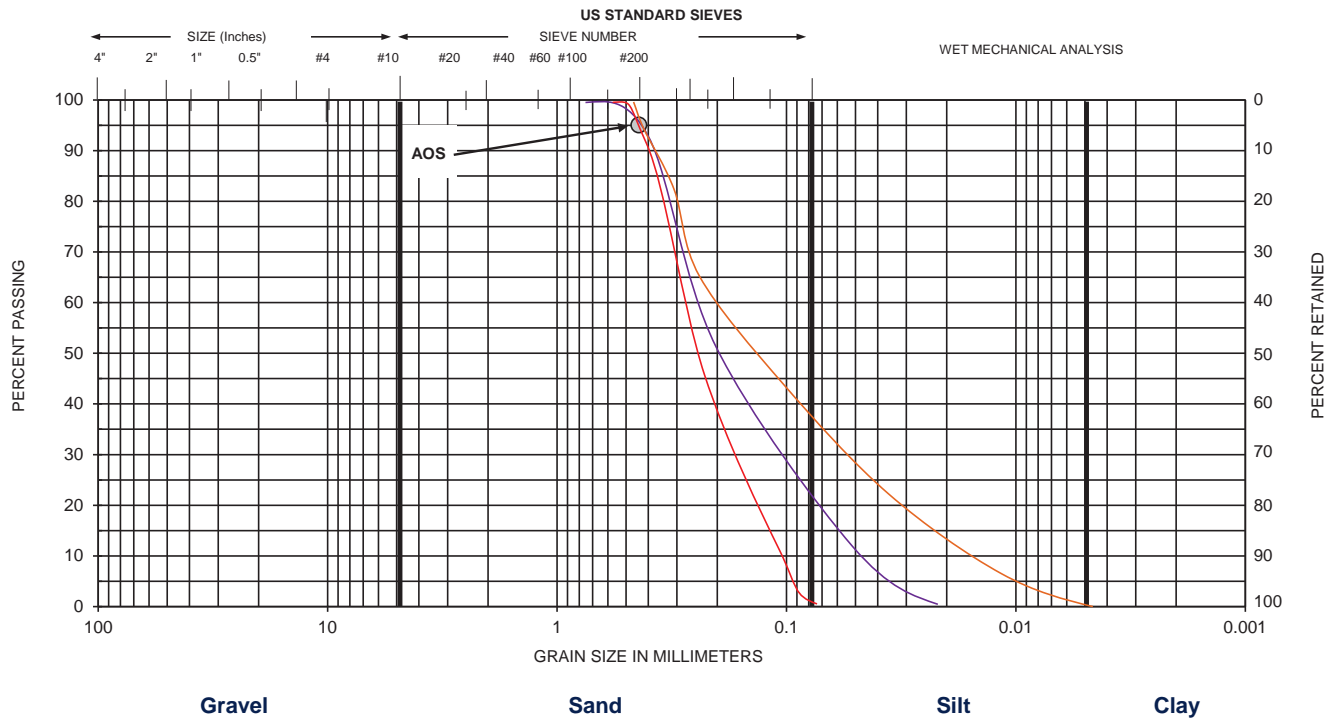
## TESTING – PORE SIZE DISTRIBUTION (Capillary Flow Pore Size Test)

- 1" x 1" saturated sample of textile
- Sealed in porometer
- Air added in porometer
- Pressure increased until all pores open
- Histogram created



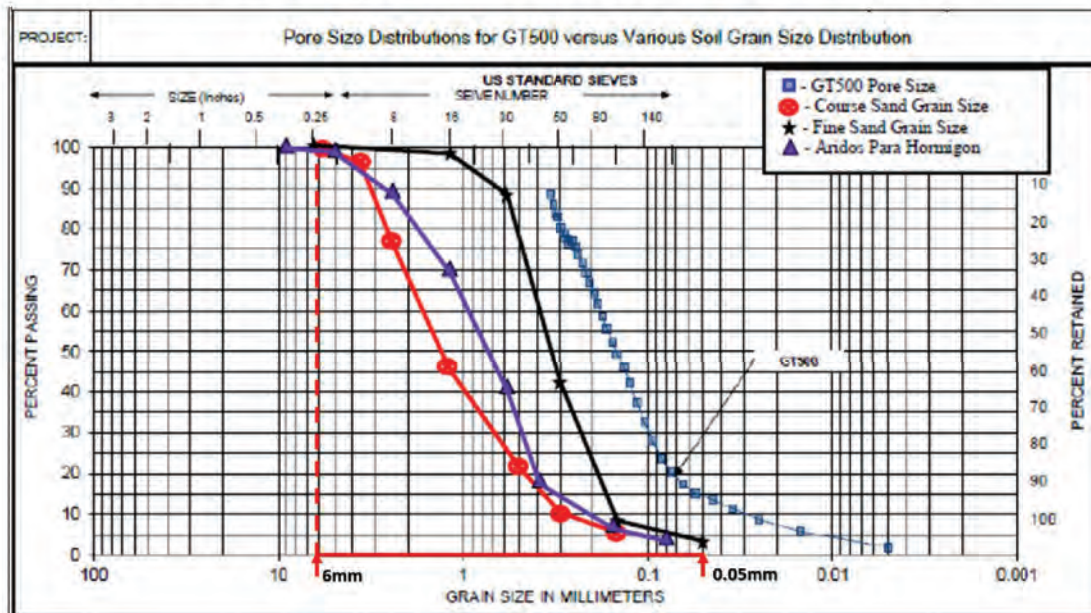
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# AOS vs PSD



# MATERIALS AND TESTING

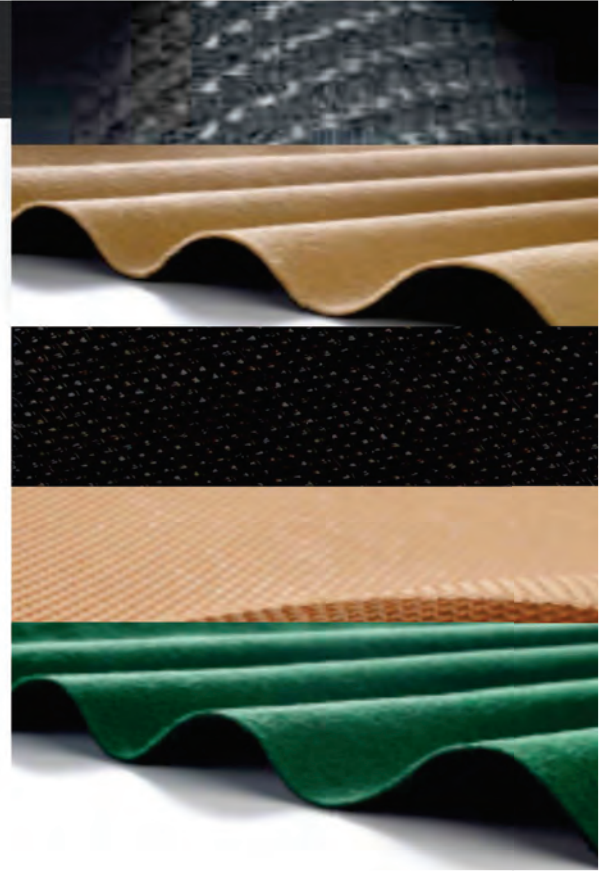
## Grain Size Distribution vs Pore Size Distribution



# MATERIALS

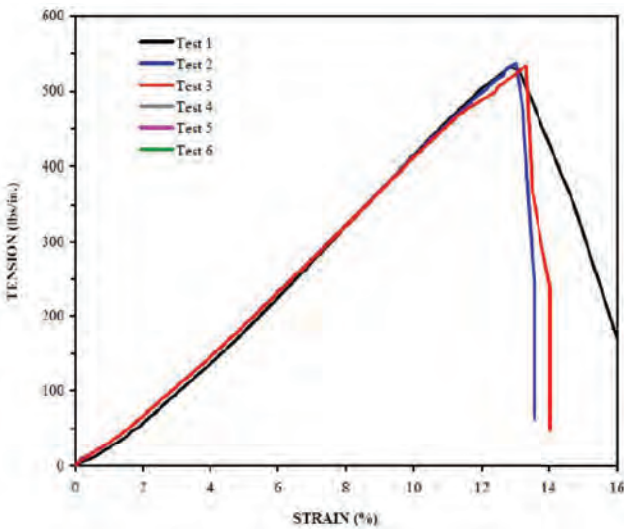
- **Tensile Strength and Strain**

- The tensile strength and seam strength must be sufficient to resist the loads impacted during the filling, transporting and placement of the elements
- Woven geotextiles generally have relatively high tensile strength and a low maximum strain, while nonwoven geotextiles have a relatively low tensile strength and a high maximum strain



## MATERIALS AND TESTING – STRESS X STRAIN

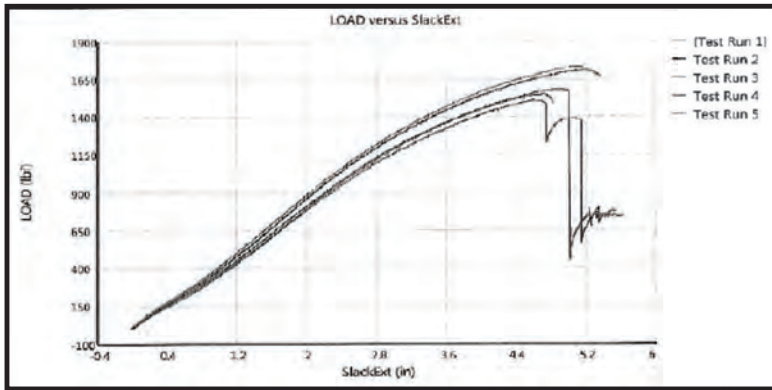
Repetitive Load Testing (Dewatering)



Mechanical Properties	Test Method	Unit	Minimum Average Roll Value	
			MD	CD
Wide Width Tensile Strength (at ultimate)	ASTM D4595	lbs/in (kN/m)	450 (78.8)	625 (109.4)
Wide Width Tensile Elongation	ASTM D4595	%	20 (max.)	20 (max.)
Factory Seam Strength	ASTM D4884	lbs/in (kN/m)	400 (70)	
CBR Puncture Strength	ASTM D6241	lbs (N)	2000 (8900)	

**High Strength Polypropylene Woven Geotextile**

# MATERIALS AND TESTING



## Test Run Results

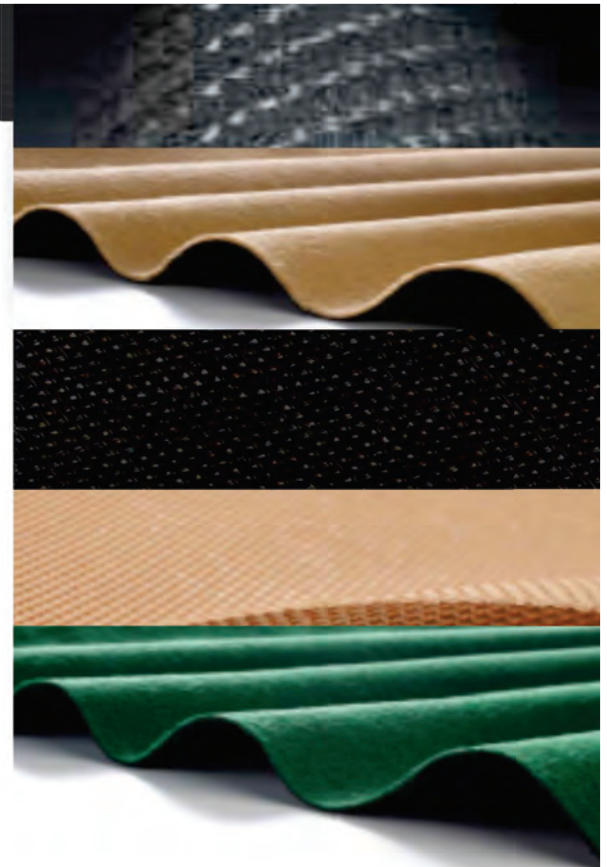
Name	Tagged	Comment	Peak Load In. (lb/in)	%Strn @ Pk Ld (%)
Test Run 1	No		193.6	117.89696
Test Run 2	No		213.9	129.64716
Test Run 3	No		188.7	114.87404
Test Run 4	No		197.4	121.25146
Test Run 5	No		216.7	127.85367
		Mean	202.1	122.30466
		Standard D	12.5	6.33354

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# MATERIALS

## • Type of Seam

- The overall strength of sand filled element is in many cases governed by the strength of the seams
- The seam strength depends upon its type, the thread, the geotextile and the sewing machine (number of stitches/needles, number of rows)
- There are several types of seams



# MATERIALS - SEAMS



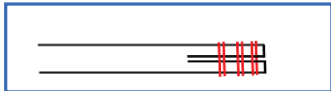
Prayer Seam

Butterfly Seam


"J" Seam

Double "J" Seam

Overlap Seam



Inverted Butterfly Seam

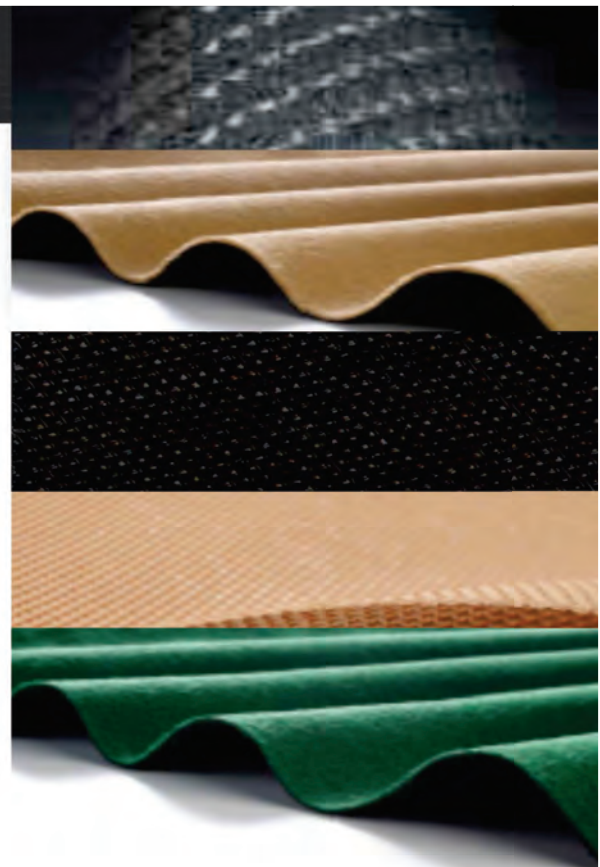


We can always combine seam types when combining different types of geotextiles.



# MATERIALS

- **Damage During Installation**
- **Durability**
  - UV exposure
    - Temporary
    - Permanent
    - Covered or not
  - Wave attack, Debris...
- **Aesthetics**
  - Color, Texture...
- **Environment**
  - Boats
  - Rocks
  - Existing structures

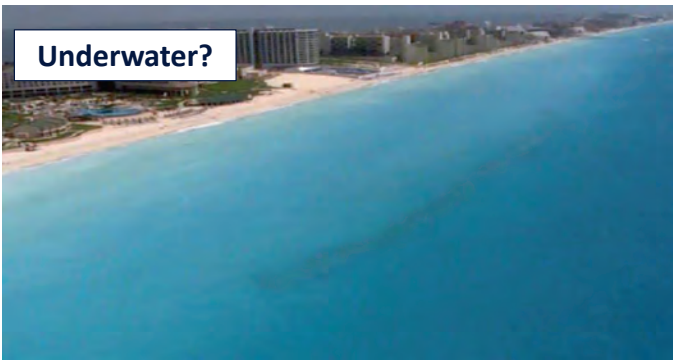


# MATERIALS AND TESTING

Installation Method?



Underwater?



Permanent?

Exposed?



Temporary?



# TESTING

- ✓ Pore size distribution
- ✓ Permeability
- ✓ Tensile Strength (Machine Direction and Cross Machine Direction)
- ✓ Seam Strength
- UV resistance
- Abrasion
- Impact
- Fill Port
- Modelling (Stability in Waves)
- Liquefaction



# TESTING

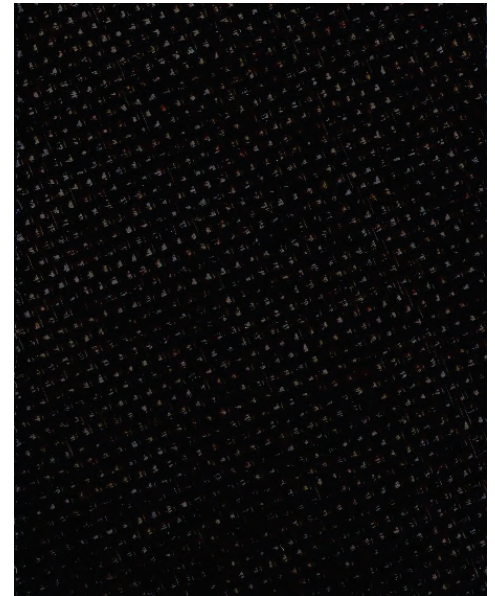
Mechanical Properties	Test Method	Unit	Minimum Average Roll Value	
			MD	CD
Wide Width Tensile Strength (at ultimate)	ASTM D4595	lbs/in (kN/m)	450 (78.8)	625 (109.4)
Wide Width Tensile Elongation	ASTM D4595	%	20 (max.)	20 (max.)
Factory Seam Strength	ASTM D4884	lbs/in (kN/m)	400 (70)	
CBR Puncture Strength	ASTM D6241	lbs (N)	2000 (8900)	
			<b>Maximum Opening Size</b>	
Apparent Opening Size (AOS)	ASTM D4751	U.S. Sieve (mm)	40 (0.425)	
			<b>Minimum Roll Value</b>	
Water Flow Rate	ASTM D4491	gpm/ft <sup>2</sup> (l/min/m <sup>2</sup> )	20 (813)	
			<b>Minimum Test Value</b>	
UV Resistance (% strength retained after 500 hrs)	ASTM D4355	%	80	

Filtration Properties	Test Method	Unit	Typical Value
Pore Size Distribution (O <sub>50</sub> )	ASTM D6767	micron	135
Pore Size Distribution (O <sub>95</sub> )	ASTM D6767	micron	305

Physical Properties	Test Method	Unit	Typical Value
Mass/Unit Area	ASTM D5261	oz/yd <sup>2</sup> (g/m <sup>2</sup> )	18.4 (558)
Thickness	ASTM D5199	mils (mm)	70 (1.8)

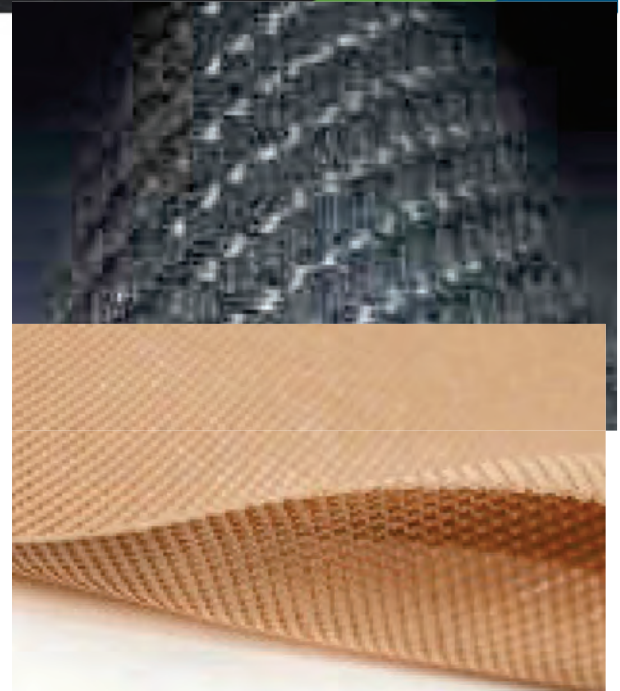


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# TESTING

Mechanical Properties	Test Method	Unit	Minimum Average Roll Value	
			MD	CD
Wide Width Tensile Strength (at ultimate)	ASTM D4595	lbs/in (kN/m)	1142 (200)	1142 (200)
Tensile Strength (at 5% strain)	ASTM D4595	lbs/in (kN/m)	200 (35)	1000 (175)
Wide Width Tensile Elongation	ASTM D4595	%	17 (max.)	10 (max.)
Factory Seam Strength	ASTM D4884	lbs/in (kN/m)	914 (160)	
CBR Puncture Strength	ASTM D6241	lbs (kN)	4000 (17.8) <sup>1</sup>	
UV Resistance (% strength retained after 500 hrs)	ASTM D4355	%	96.5	
UV Resistance (retained tensile strength after 1400 MJ/m <sup>2</sup> exposure)	EN 12224/EN 12226	%	50	

Hydraulic Properties	Test Method	Unit	Minimum Average Roll Value
Apparent Opening Size (AOS)	ASTM D4751	U.S. Sieve (mm)	30 (0.60)
Water Flow Rate	ASTM D4491	gal/min/ft <sup>2</sup> (l/min/m <sup>2</sup> )	20 (815)
Permittivity	ASTM D4491	sec <sup>-1</sup>	0.35



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# TESTING

Mechanical Properties	Test Method	Unit	Minimum Test Value	
			MD	CD
Wide Width Tensile Strength	ISO 10319	lbs/in (kN/m)	360 (63)	310 (54)
Factory Seam Strength	ISO 10321	lbs/in (kN/m)	286 (50)	
CBR Puncture Strength	ISO 12236	lbs (N)	1821 (8100)	
Rigid Port Strength <sup>1</sup>	ASTM D6241	lbs/in (kN/m)	1356 (53.4)	
Hydraulic Properties			Minimum Test Value	
Pore Size $O_{10}$	ISO 12956	(mm)	(0.14)	
Water Permeability	ISO 11058	gpm/ft <sup>2</sup> (l/min/m <sup>2</sup> )	(9.8)	
Durability Properties			Test Value	
Impact Energy <sup>2</sup>	ASTM E1886	ft-lbs (N-m)	1233 (1671)	
Abrasion Resistance <sup>3</sup>	BAW RPG 3.11	%	93	
UV Resistance	ASTM D4355	%	90	

Physical Properties	Test Method	Unit	TC120MB Typical Value	TC120MG Typical Value
Mass/Unit Area	ASTM D5261	oz/yd <sup>2</sup> (g/m <sup>2</sup> )	35 (1186)	35 (1186)
Color			Tan	Green



<sup>1</sup>Modified ASTM Method, Connection Strength (lbs/in) =  $P_{1/2}D^2$

<sup>2</sup>Modified ASTM Method, Estimated Impact Energy (ft-lb) =  $mV^2/g$

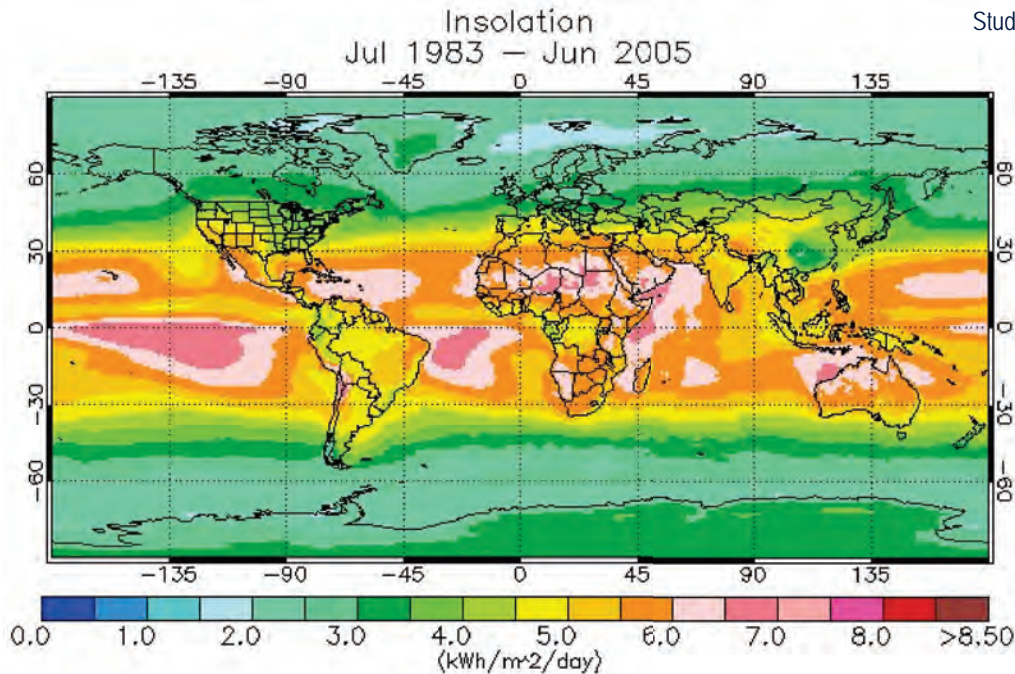
<sup>3</sup>German rotating drum test method based on conducting two abrasion cycles at 40,000 revolutions each. % strength retained after 80,000 cycles

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# TESTING – UV

## Earth's Surface Annual Average Insolation Chart

Study by NASA Langley Project



First, determine the annual average surface solar insolation at a specific location. For example, Auckland, New Zealand is in the zone of 4.5 to 5.0 kWh/m<sup>2</sup>/day

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- Accelerated test
- UVA-340 lamps has excellent simulation for sunlight UV-A spectrum from 295 nm to 340 nm; beyond 340 nm lamp radiation deviates from sunlight spectrum
- Explained in EN 12224:2000, Note 2:
  - The durations required to reach a radiant exposure of 50 MJ/m<sup>2</sup> have been shown to be approximately
    - 320 h for devices with a combination of fluorescent UV lamps;
    - 350 h for devices with type I (340 nm) fluorescent lamps if the lamps are left on during the water spray;
    - 430 h for devices with type I (340 nm) fluorescent lamps if the lamps are turned off during the water spray.

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QUV Test Machine

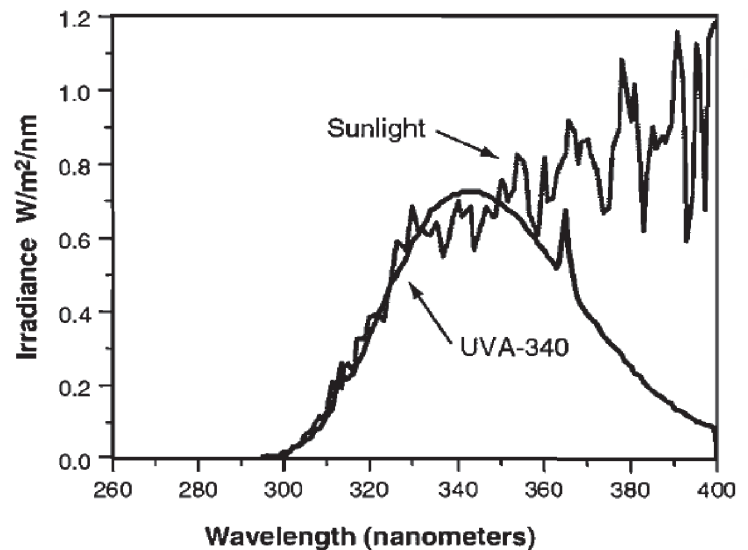
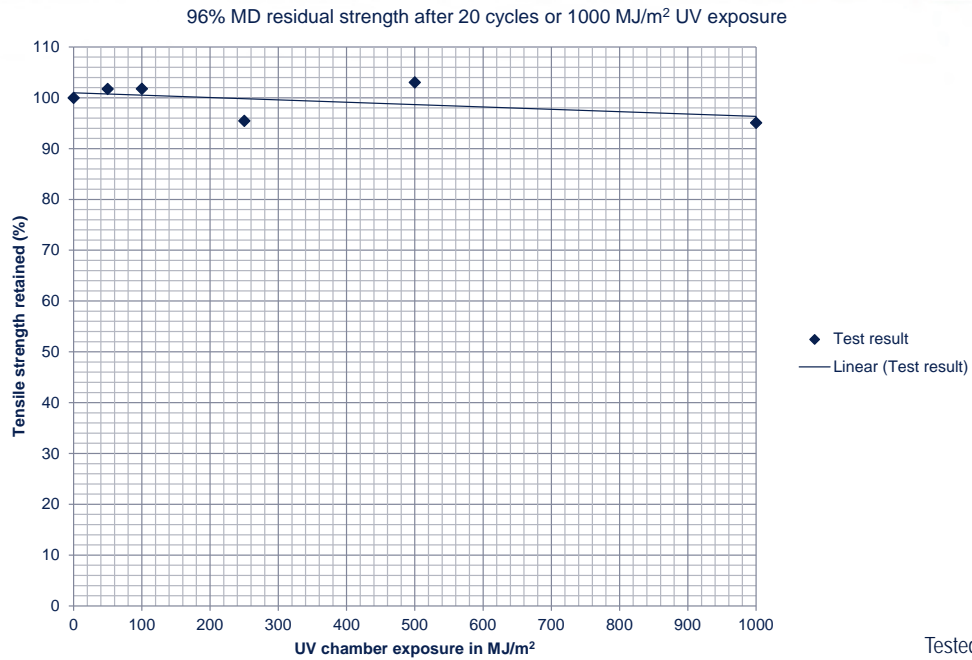


Figure 13 — UVA-340 and Sunlight

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Tested at Senawang Lab – EN12224

The conversion of units are as follows; 1 kWh = 3.6 MJ, therefore 1 kW/m<sup>2</sup>/day = 365 kWh/m<sup>2</sup>/year = 1314 MJ/m<sup>2</sup>/year. The ratio of UV radiation to total solar radiation for South Florida was determined as 1:20 in the studies by Baker (1997). The same ratio is assumed to apply to the project sites presented in Table below. Estimation is conservative as any cover effect of lodged particles are ignored.

Earth's surface annual insolation zone	Examples of cities located in the zone	Upper bound annual solar insolation at site		Annual UV radiation at site	Time to 96 % strength at site	Projected UV half life at site
(kWh/m <sup>2</sup> /day)		(kWh/m <sup>2</sup> /day)	(MJ/m <sup>2</sup> /year)	(MJ/m <sup>2</sup> /year)	(year)	(year)
2.5 to 3.0	London, Amsterdam	3.0	3942	197.1	5.23	65
3.0 to 3.5	Otago, Vancouver, Paris, Quebec	3.5	4599	230.0	4.35	54
3.5 to 4.0	Seattle, Sapporo, Christchurch	4.0	5256	262.8	3.81	48
4.0 to 4.5	Tianjin, Seoul, Horbart, Tokyo, New York	4.5	5913	295.7	3.38	42
4.5 to 5.0	Xiamen, Sydney, Kuala Lumpur, Auckland	5.0	6570	328.5	3.04	38
5.0 to 5.5	Ho Chi Minh, Jakarta, Tampa,	5.5	7227	361.4	2.77	35
5.5 to 6.0	Maldives, Lhasa,	6.0	7884	394.2	2.54	32
6.0 to 6.5	Qatar, Alice Springs	6.5	8541	427.1	2.34	29
6.5 to 7.0	Broome	7.0	9198	459.9	2.17	27

## TESTING

- ✓ Pore size distribution
- ✓ Permeability
- ✓ Tensile Strength (Machine Direction and Cross Machine Direction)
- ✓ Seam Strength
- ✓ UV resistance
- Abrasion
- Impact
- Fill Port
- Modelling (Stability in Waves)
- Liquefaction



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## TESTING - ABRASION

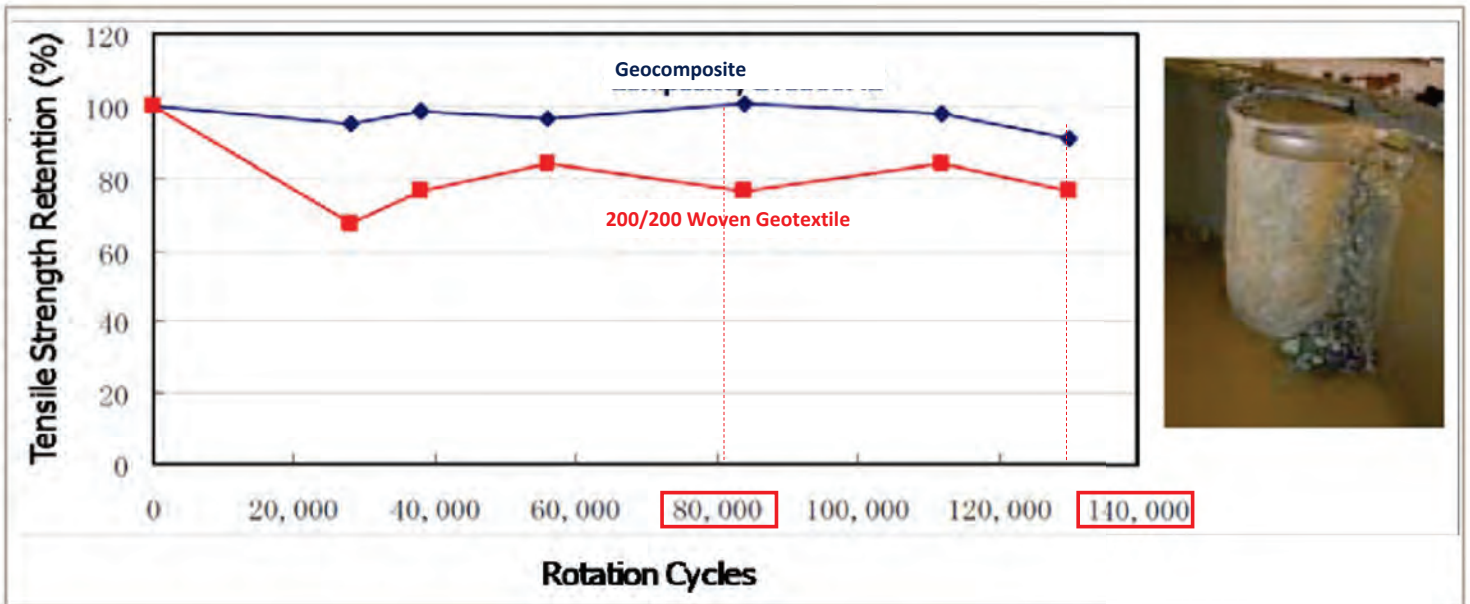
### BAW Slurry Abrasion Test



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# TESTING - ABRASION

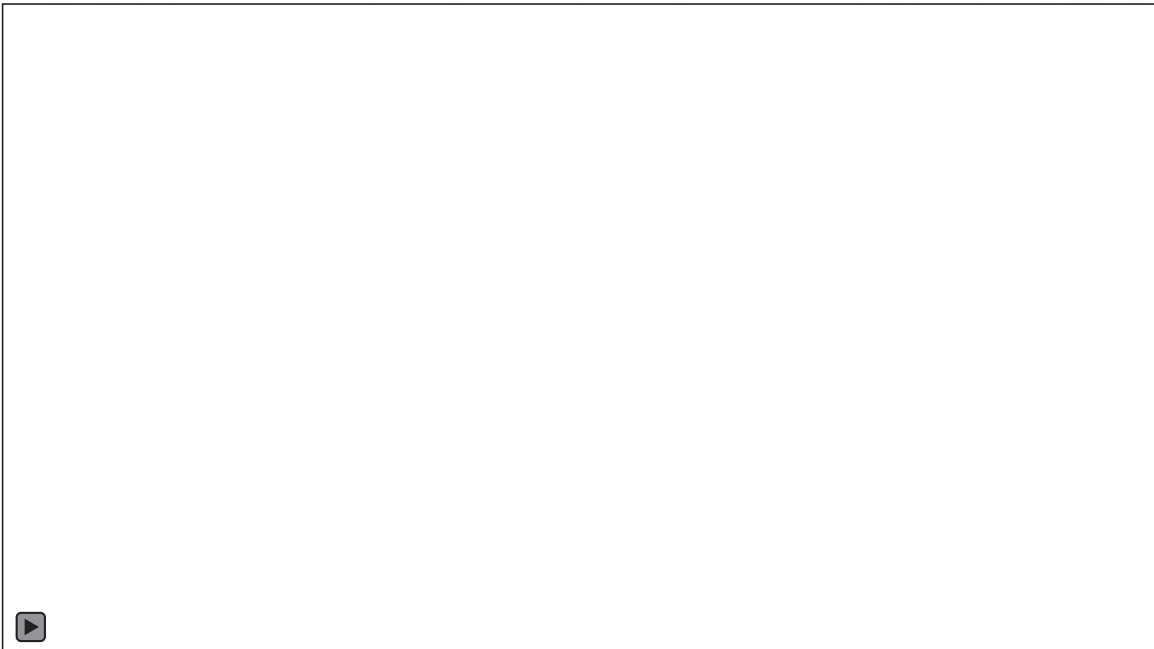
## BAW RPG 3.11 Slurry Abrasion Test



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# TESTING - IMPACT

## ASTM E1886 Hurricane Impact Test (video)



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- Hurricane Impact Testing Results:
- Three impacts @ 103km/h (64 mph)
- Minimum surface damage
- No fabric rupture



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**Mechanical port (Geoport™)**



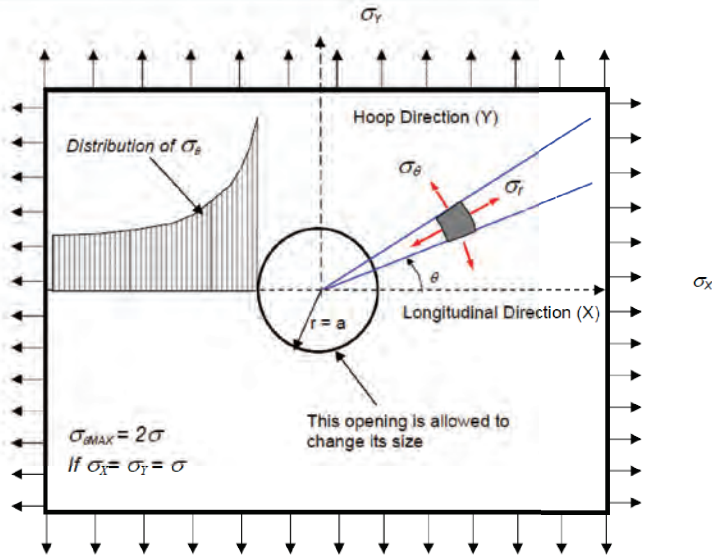
**Sewn in sleeve port**

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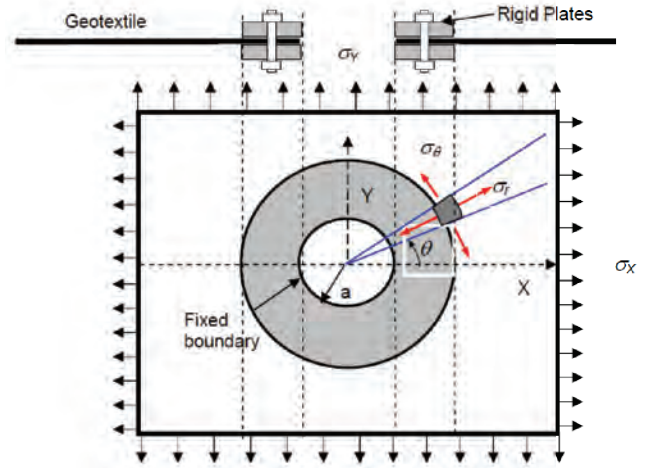
# TESTING – FILL PORT

Stress Concentration Around Geotextile Tube Filling Port (Yuan et al, 2008)

The First Pan American Geosynthetics Conference & Exhibition 2-5 March 2008, Cancun, Mexico



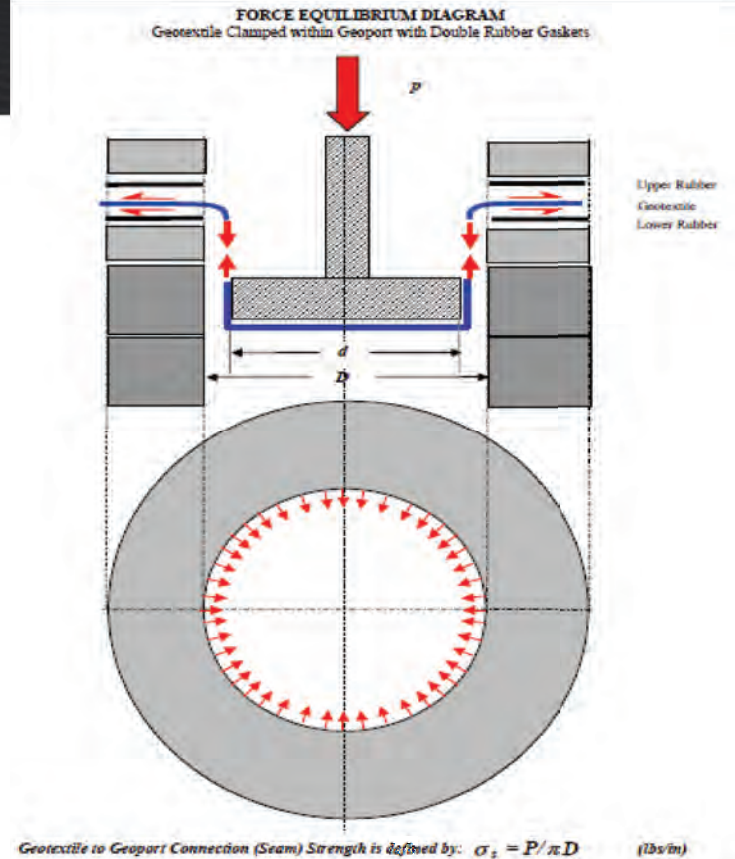
❖ Stress distribution around a deformable geotextile tube port.



❖ A rigid port by clamping the geotextile ring around the port between two rigid “donuts-shaped” plates.

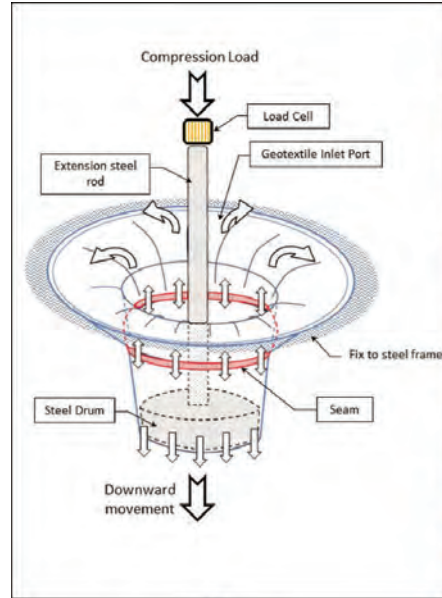
# TESTING

## Mechanical Port Test Method (ASTM D6241 – Modified)



# TESTING – FILL PORT

- **Sewn in Sleeve Port Test Method** (A Laboratory Full-Scale Tensile Test of Geotextile Tube Inlet Port, Eng Zi Xun, 10<sup>th</sup> International Conference of Geosynthetics, Germany 2014)

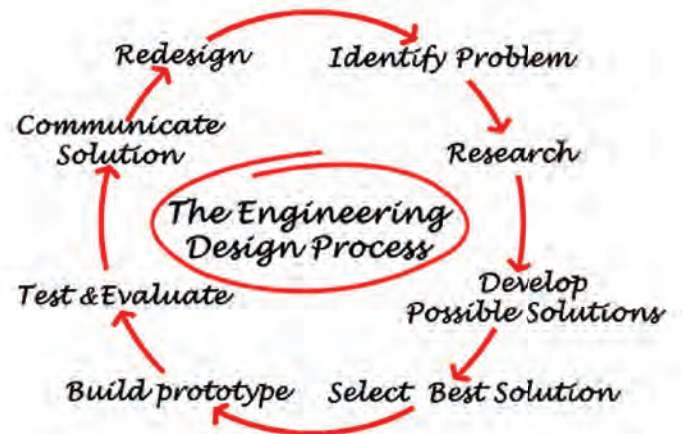


(a)

(b)

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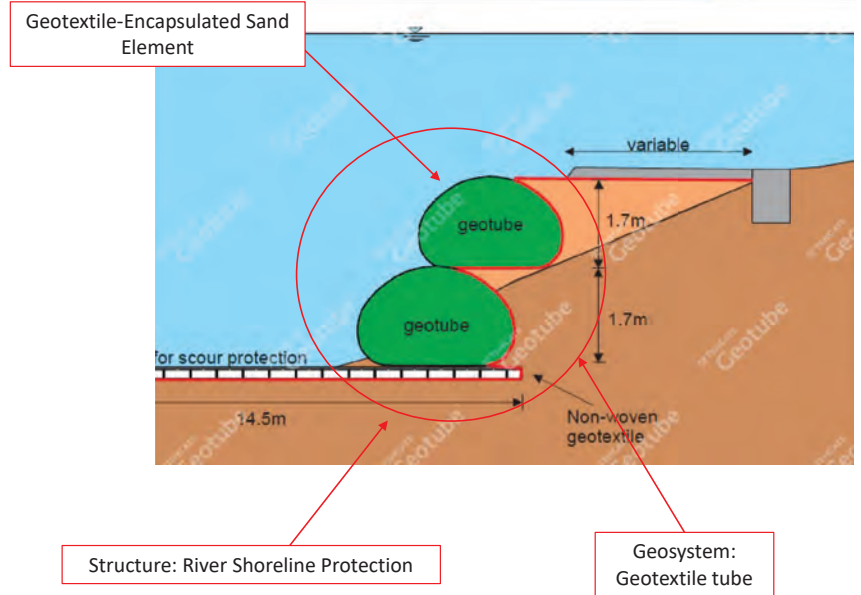
## DESIGN RULES



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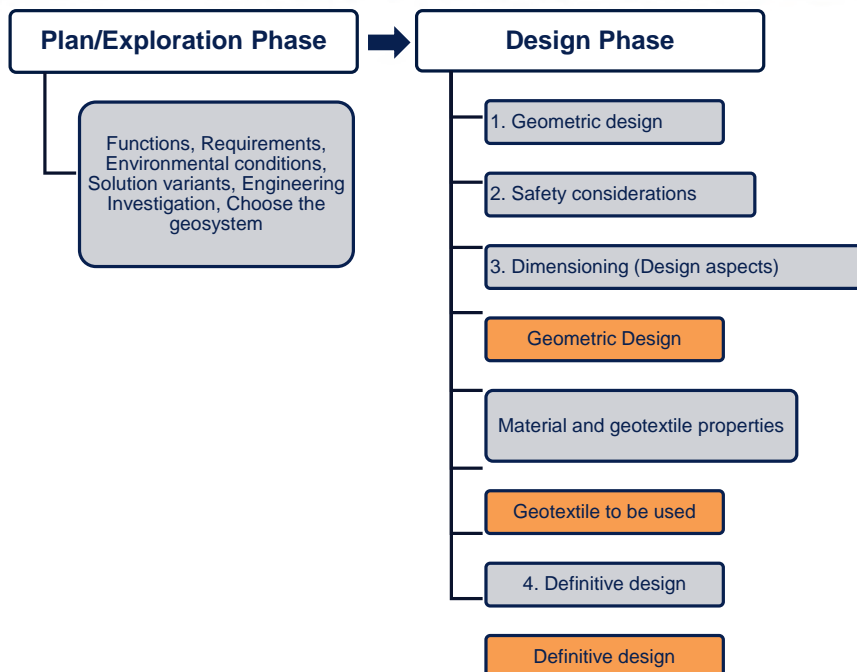
# TECHNICAL TERMS AND DEFINITIONS

- **Geosystems**
- Geotextile bag, Sand Filled Mattress, Geotextile tube and Geocontainer
- **Geotextile-Encapsulated Sand Elements:**
- Considering the type of Geosystem, it is each part that forms the entire structure
- **Structure:**
- It is a group of Geotextile-Encapsulated Sand Elements



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# DESIGN RULES



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## STEP 1: GEOMETRIC DESIGN

- **Determine global dimensions**
  - Length
  - Width
  - Slope angle
- **Determine key dimensions of the structure**
  - Water depth
  - Hydraulic loading
  - Elevations
  - Tidal, Floods
- **Determine the construction elements**
- **Chose most appropriate method of execution**
  - Necessary and/or available equipment



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## STEP 2: SAFETY CONSIDERATIONS

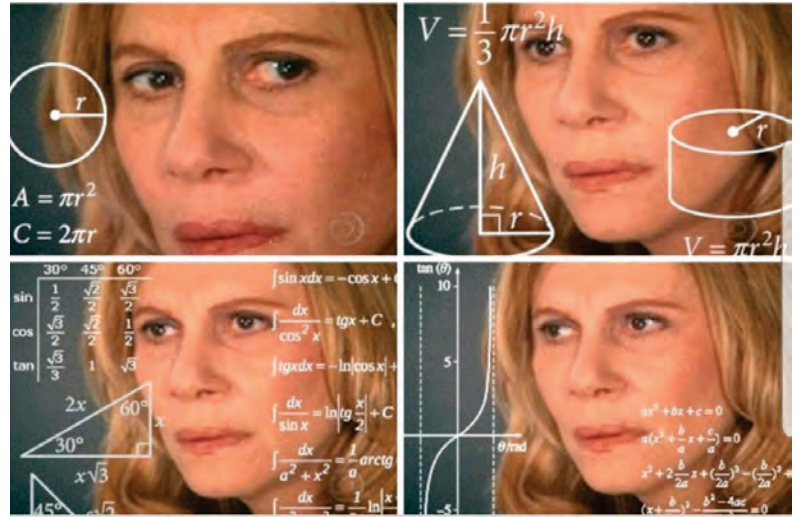
- **Deterministic method**
  - ***Resistance  $\geq$  FS (overall) \* Loads***
- **Potential failure mechanisms**
  - Inadequate stability (Waves, Current, Geosystem itself, Foundation)
  - Inadequate strength (Filling, Placement, Protection, Durability)
  - Loss of fill material (Porosity, Sand gradation)



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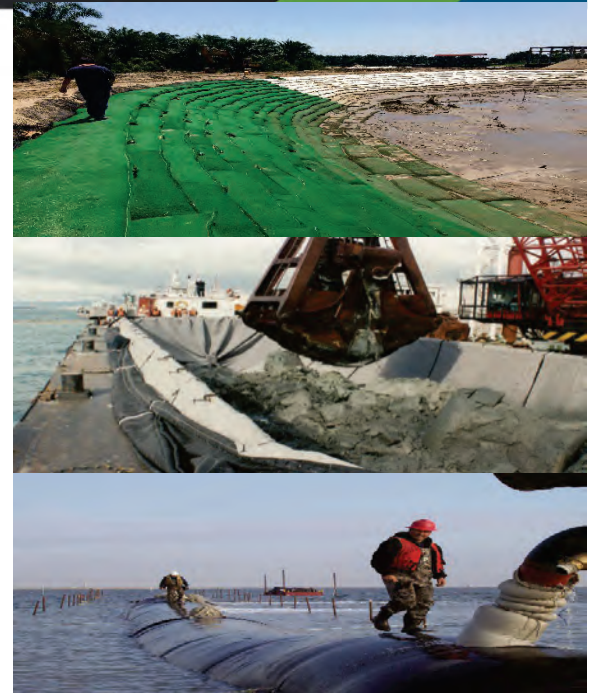
## STEP 3: GEOSYSTEMS DESIGN TOOLS

- Geometry Calculation (GeoCoPS, SOFTWIN, Deltares, Geotube® Simulator)
- Geosystem Specific Calculators
- Pilot Project
- Modelling
- Experience



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## GEOSYSTEMS & DESIGN TOOLS



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# GEOSYSTEMS

## Sand Filled Mattress

- **River and stream:** soil and bank protection, scour hole protection
- **Other:** Nature development areas

## Geotextile Bag

- **Coastal:** Beach groyne, breakwater, dune toe protection, channel repair, soil and bank protection, dyke closure
- **River and stream:** Submerged breakwater, groyne and sediment management, soil and bank protection, scour hole repair
- **Other:** Nature development areas

## Geotextile Tube

- **Coastal:** Beach groyne, breakwater, dune toe protection, submerged revetments, channel repair, land reclamation, artificial reef, sill structure
- **River and stream:** Submerged breakwater, groyne and sediment management, river training, bank protection, dune core reinforcement
- **Other:** Nature development areas, dewatering of dredged material, temporary structures

## Geocontainer

- **Coastal:** Breakwater, sill structures, channel repair, land reclamation, artificial reef, dyke closure, toe stability
- **River and stream:** Submerged breakwater, groyne and sediment management, scour hole repair
- **Other:** Storage of dredged material, temporary works

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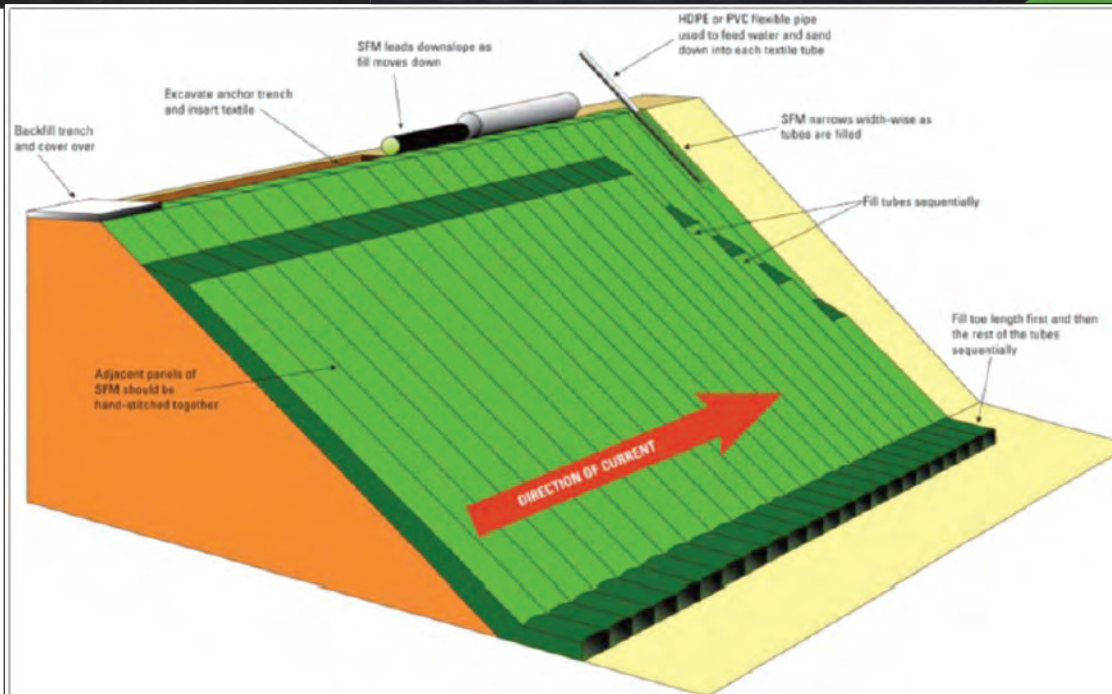
# SAND FILLED MATTRESS

- **Comprises two interconnected layers of geotextile where the space between them is filled with sand and, in special cases, concrete. Cells, chambers or tubes form compartments within the mattress, which facilitates an even distribution of the fill material in the geotextile mattress and maintains its shape and combats movement of the fill material during use.**
- **It's important to secure it in place with anchor trenches and steel anchors along the length of the slope.**
- **Can be filled in place or filled separately and transported to the slope.**



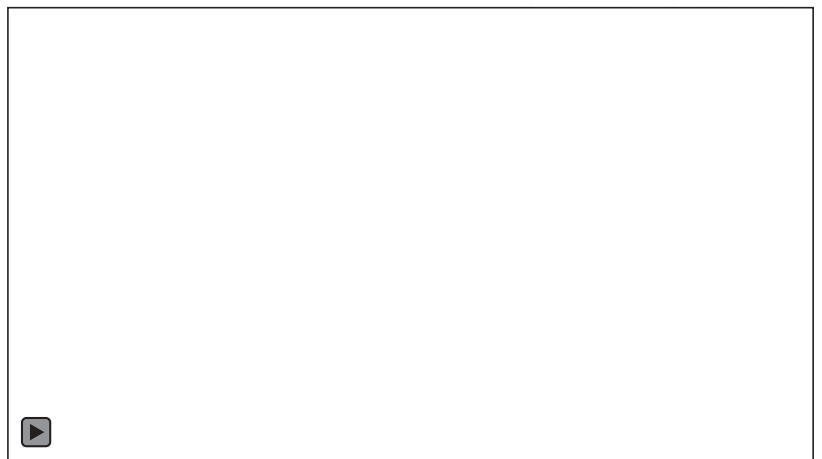
54

# SAND FILLED MATTRESS



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# SAND FILLED MATTRESS



• [SFM Anchoring Calculator](#)

• [SFM Hoisting Calculator](#)

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# SAND FILLED MATTRESS



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# SAND FILLED MATTRESS – DESIGN TOOL



**TENCATE Geotube**

Project: \_\_\_\_\_  
 Location: \_\_\_\_\_  
 Date: \_\_\_\_\_

**DEFINITIONS**

ANCHOR TYPE: PLATIPUS, STAKE  
 PLATIPUS ANCHOR RESISTANCE,  $R_{a1}$   
 SLOPE ANGLE,  $\beta$   
 GEOMATRESS COVERED SLOPE HEIGHT (ft),  $H$   
 GEOMATRESS COVERED SLOPE LENGTH (ft),  $L$   
 GEOMATRESS THICKNESS (ft),  $t$   
 LOWEST INTERFACE ANGLE OF FRICTION,  $\phi$   
 UNIT WEIGHT OF SAND IN MATTRESS (pcf),  $\gamma$   
 STAKE LENGTH (ft),  $l$   
 STAKE WIDTH (ft),  $w$   
 FOUNDATION SOIL - REF. # \_\_\_\_\_  
 FOUNDATION SOIL COHESION (k for saturated conditions),  $c$   
 HORIZONTAL SPACING (ft),  $K$   
 DOWNSLOPE SPACING (ft),  $J$

**CALCULATIONS**

SLOPE LENGTH (ft)  $L = 198.6$   
 $L = 79.4$   
 TOTAL DOWNSLOPE DRIVING FORCE (kN-ft)  $F_d = (\gamma \times V) \times H$   
 $F_d = 1066.0$   
 $N = 4336.4$   
 TOTAL AVAILABLE RESISTING FORCE W/O STAKES (kN-ft)  $F_r = (R_{a1} \times N)$   
 $F_r = 2364.8$   
 FACTOR OF SAFETY W/O STAKES  $FS = (F_r / F_d)$   
 $FS = 1.27$   
 NOTE: IF  $FS > 1.0$ , NO STAKE ANCHORS REQUIRED.

TenCate Sand-Filled Mattress Anchoring Calculator

**STAKE RESISTANCE CALCULATIONS:**

COEFFICIENT OF PASSIVE EARTH PRESSURE  $P_0 = (1 + \sin \beta) \times \tan^2(\beta/4 + 14.0^\circ)$   
 $P_0 = 2.54$   
 BURIED STAKE LENGTH (ft)  $L_{a1} = L - t$   
 $L_{a1} = 40.8$   
 PASSIVE RESISTANCE/STAKE (ft)  $P_0 \times \gamma \times (4 \times R_{a1} \times L_{a1}^2 + 2 \times C \times L_{a1} \times P_0)$   
 $P_0 = 0.6$   
 NUMBER OF ROWS  $N = U_1$   
 $N = 2.2$   
 STAKE RESISTANCE/UNIT WIDTH OF SLOPE (kN-ft)  $R_p = (P_0 \times N)$   
 $R_p = 178.0$   
 FACTOR OF SAFETY AGAINST SLIDING WITH STAKES  $FS = (L \times R_p) / F_d$   
 $FS = 2.19$

**STEALTH ANCHOR**

STEALTH ANCHOR: Anchor to embed in cover or into slope or adjacent structure. It is used to anchor the stake into the soil.

Anchor	Length (ft)	Width (ft)	Weight (lb)	Capacity (kN)
SA	10	4	10	10
SA	15	4	15	15
SA	20	4	20	20
SA	25	4	25	25

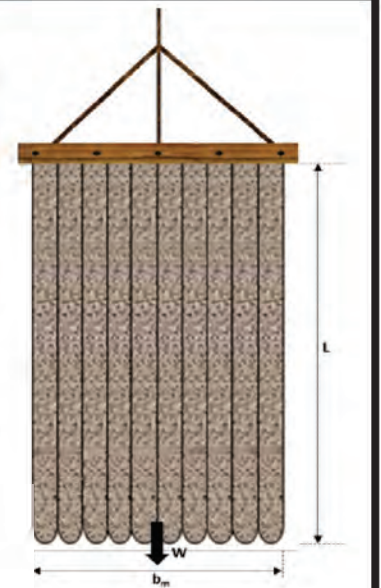
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# SAND FILLED MATTRESS – DESIGN TOOL

TENCATE <b>Geotube</b>		Required Tensile Strength - SFM Hoisting	
		Project:	
		Date:	
Geotextile	GT1000		
L		m	Length of the geotextile mattress
bm		m	Width of the geotextile mattress
bg		m	Width of the geotextile
Dk		m	Effective thickness of the geotextile mattress
$\rho$		kg/m <sup>3</sup>	Density of the geotextile mattress
g		m/s <sup>2</sup>	Acceleration due to gravity
T*	35.32	kN/m	Tensile load per unit width in the geotextiles in the mattress
FS	4.53		Factor of Safety for Seam Strength

\*Geosystems - Design Rules and Applications, A. Bezuijen, E. W. Vastenburg (2013) (pg.42)

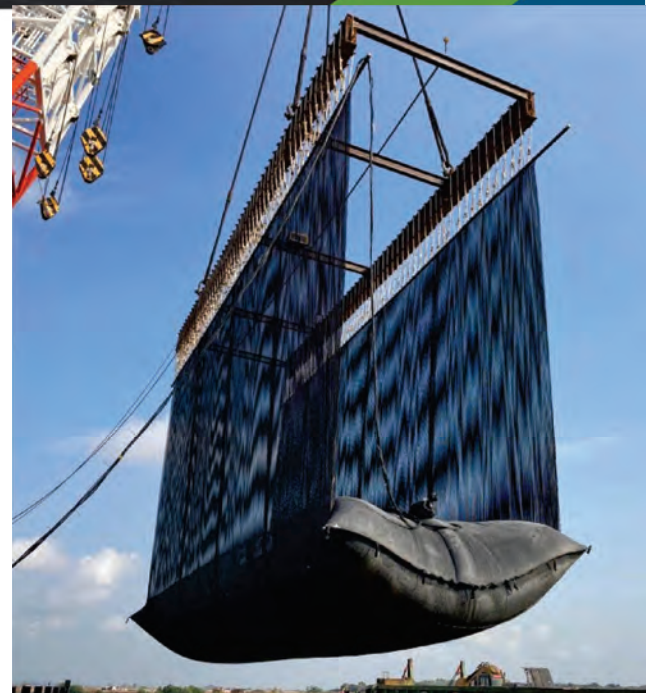
Seam strength (kN/m)	
L (ft)	32.8



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# GEOTEXTILE BAGS

- Bezuijen and Vastenburg define a Geotextile bag as a container that's normally filled with sand, and with volumes between 0.3 and 10 m<sup>3</sup>.
- Improvements to the installation methods have been allowing the use of Geotextile Bags with volumes over 160 m<sup>3</sup> (300 tons).
- If the volume is lower than 0.3 m<sup>3</sup>, then they're called sandbags.



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# GEOTEXTILE BAGS



- Steps 1 and 2



- Lifting harness Calculator

# GEOTEXTILE BAGS – DESIGN TOOL

**TENCATE Geotube**

**Program:** GEOBAG® LIFT HARNESS CALCULATIONS AND FACTORS OF SAFETY:  
**Project:** Panama Canal  
**Date:** 13/6/2015

**TENSILE LOAD ON GEOGRID LIFTING HARNESS**

$$FS = \frac{2W_G \sqrt{L_{em}}}{N_1 + N_2}$$

Input Data	
Project:	Ocasma - Oleoducto Central Pipeline Project
Geogrid Lifting Harness Ultimate Strength $T_{uh}$	400 kN/m
Bulk Density of Geobag Fill material	1.8 Ton/m <sup>3</sup>
Dimension of Geobag Container:	
Length	5.00 m
Width	5.00 m
Height	2.00 m
Lifting Geogrid Width in contact with Geobag:	5.00 m
Output Data	
Total Geobag Volume	50.0 m <sup>3</sup>
Total Weight of Geobag Container	90.0 Ton
N1 Total Gravity Force of Geobag Container	882.9 kN
N2 Total Gravity Force of Geobag Container	0.0 kN
Lifting Harness Against Rupture FS	9.06 FS

Where:  
 $W_G$  = geogrid width, defined in Figure 1;  
 $T_{uh}$  = ultimate tensile strength of the geogrid;  
 $N_1$  = total gravity force of a sand-filled geobag; and  
 $N_2$  = total surcharge load acting on top of the sand-filled geobag.

**TENCATE Geotube**

**Program:** Grid Layer Pull Out Resistance Calculations and Factors of Safety  
**Project:** Panama Canal  
**Date:** 13/6/2015

$$F_{po} = \frac{F_1 + F_2}{2}$$

$$F_{po} = 2\sigma_c L_{em} W_G F_{fs}$$

$$FS = \frac{2\sigma_c L_{em} W_G F_{fs}}{\left(\frac{\sigma_c L_{em} W_G}{2}\right)}$$

Input Data	
Project:	Ocasma - Oleoducto Central
N1 Total Gravity Force of Geobag Container:	882.90 kN
N2 Total Gravity Force of Geobag Container:	0.00 kN
Embedment Length, $L_{em}$	5.00 m
Geogrid Width, $W_G$	5.00 m
Pull Out Force, $F_1$	220.73 kN
Average Geogrid/Geotextile/Geogrid Interface Normal Stress	15.52 kPa
Apparent Friction Coefficient (Top Geogrid Pullout)	0.36
Apparent Friction Coefficient (Mid Geogrid Pullout)	0.52
Output Data	
Pull Out Resistance $P_{po}$	800.37 kN
Factor of Safety against Top Geogrid Pullout	1.44 FS
Factor of Safety against Mid Geogrid Pullout	1.29 FS

# GEOTEXTILE TUBE



Geotextile tube is defined as *“a large tube [greater than 7.5 feet (2.3 m) in circumference] fabricated from high strength, woven geotextile, in lengths greater than 20 linear feet (6.1 m)”*, according to GRI Test Method GT11: Standard Practice for *“Installation of Geotextile Tubes used as Coastal and Riverine Structures”*.

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# GEOTEXTILE TUBE - HISTORY



The Netherlands, 1962 – TenCate Geosynthetics

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# GEOTEXTILE TUBE – 1<sup>ST</sup> MARINE APPLICATION IN AMERICA



1993



2019

# GEOTEXTILE TUBE - DEWATERING



Vicksburg, MS -1995

# GEOTEXTILE TUBE - DEWATERING

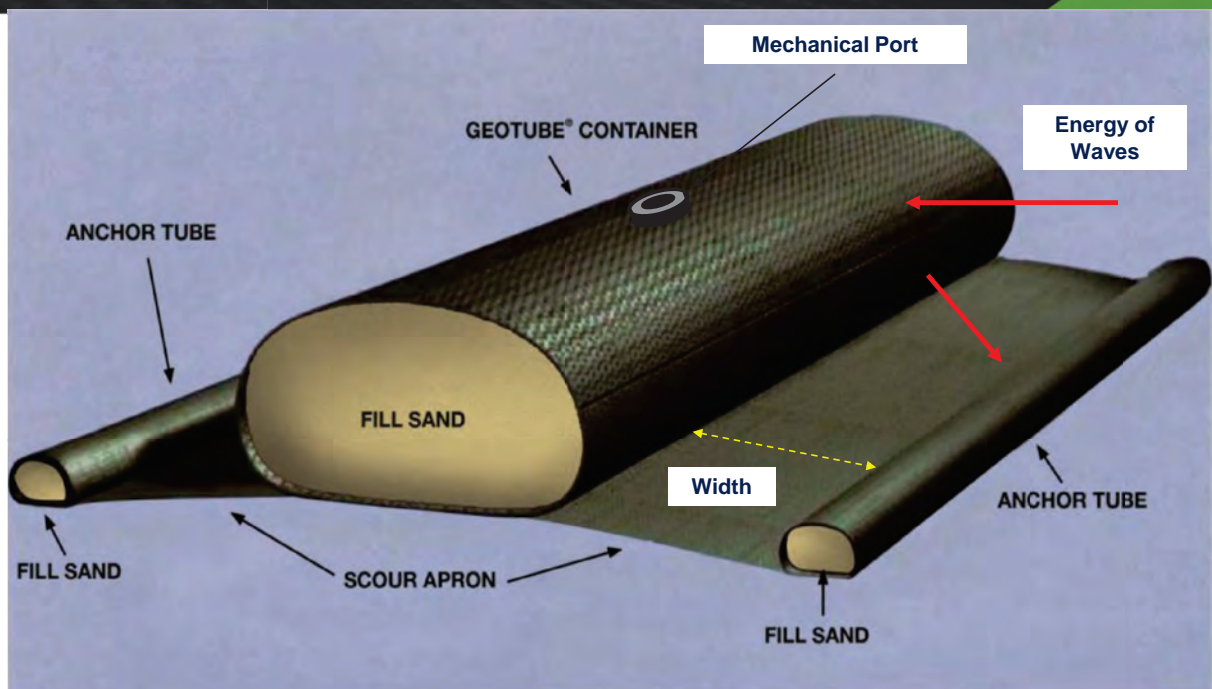


Lake Onondaga Project, NY-2015



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# GEOTEXTILE TUBE



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# GEOTEXTILE TUBE

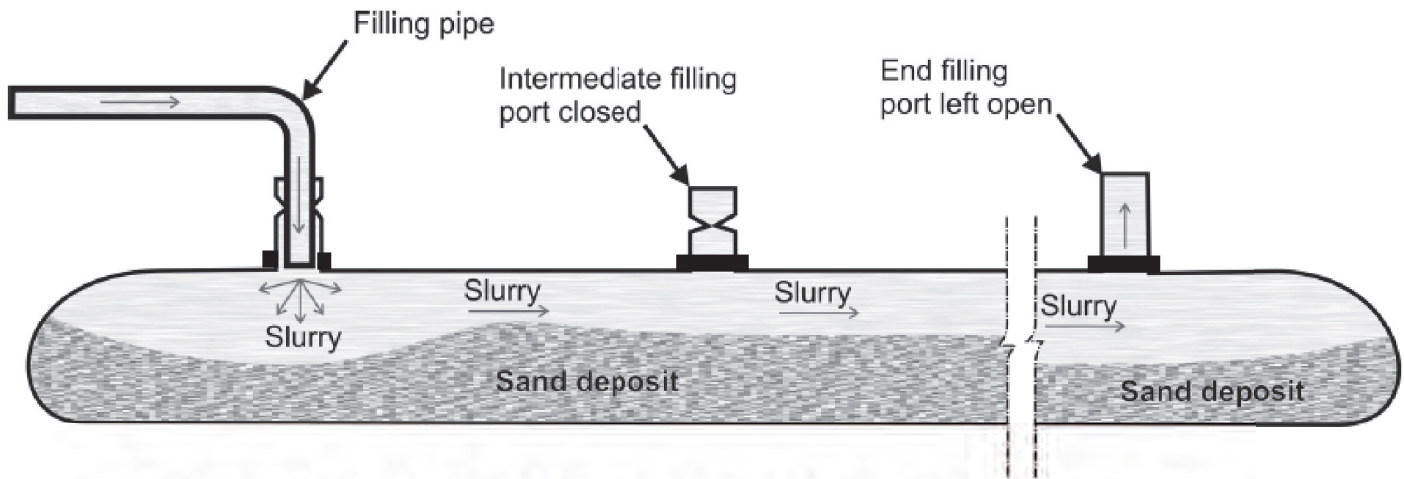


Fig. 10: Schematic of the hydraulic filling of a geotextile tube with sand (T.W. Yee, 2016)

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# GEOTEXTILE TUBE - DESIGN TOOL

Acta Mechanica 129, 207 – 218 (1998)

ACTA MECHANICA  
© Springer-Verlag 1998

## Two-dimensional analysis of geosynthetic tubes

R. H. Plaut and S. Suherman, Blacksburg, Virginia

(Received May 5, 1997)

**Summary.** Geosynthetic tubes containing dredged material or mortar are considered. A two-dimensional analysis of a cross section of the tube is carried out. The tube is modeled as a membrane with negligible weight and extensibility, resting on a rigid foundation and subjected to internal hydrostatic pressure. Closed-form and approximate solutions for the cross-sectional shape and the circumferential tension are presented, depending on the ratio of the pressure head (at the bottom or top of the tube) to the perimeter. An upper bound on the tension is obtained. Solutions are also determined for tubes that are partially or fully submerged in an external fluid, tubes that rest on a deformable foundation such as soil, and the unsymmetric problem of tubes that act as a dike and are subjected to external fluid on one side. A deformable foundation tends to cause the circumferential tension to increase, whereas external pressure tends to cause the tension to decrease.

### 1 Introduction

The use of thin sheets of material in geotechnical engineering has become widespread. Books describing the properties of these geosynthetics include [1]–[7]. In some cases the material is formed into a tube, often filled with dredged material or mortar. These geosynthetic tubes have been utilized in a variety of applications.

One of the primary uses is as a dike or breakwater [8]–[10]. Prevention of beach erosion [11] and rehabilitation of slopes [12] are two other applications. Geosynthetic tubes also may be used to contain contaminated materials [13], prevent scour under bridge piers and other structures [14], protect tunnels and underwater pipelines [15], and divert pollution [16]. Recently it has been proposed to use these tubes under water to improve waves for surfing [17].

The shapes of geosynthetic tubes have been analyzed in a number of studies. Typically, the material is modeled as an inextensible membrane with negligible weight, and the tube is assumed to rest on a rigid, horizontal foundation, to be subjected to internal (and possibly external) hydrostatic pressure, and to be sufficiently long so that a two-dimensional analysis of a cross section of the tube is appropriate.

## Two-dimensional analysis of geosynthetic tubes

R. H. Plaut and S. Suherman, Blacksburg, Virginia

(Received May 5, 1997)

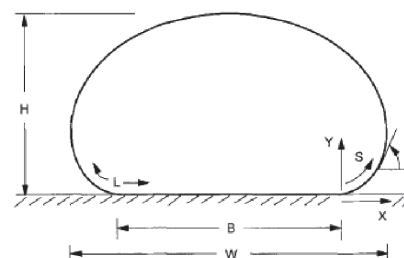


Fig. 1. Cross section of tube on rigid foundation

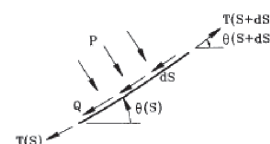


Fig. 2. Element of tube

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# GEOTEXTILE TUBE – DESIGN TOOL

**Geotube® Simulator**  
**Cross Section**

SOLMAX

SOLMAX

3/22/21	Project:	Project
---------	----------	---------

SOLMAX	Units: English	
Partially Submerged Water Level =	Partially Submerged	
Geotube® Height (H) =	ft	
Geotube® Circumference (C) =	ft	
Relative Density of Fill Material =	kg	
Geotube® Fabric Type =	TC1200	
Geotube® Fabric Type =	Rigid Mechanical	

	Circumferential Tensile Force (T) =		lb/in.
	Geotube® Base Contact Width (B) =		ft
	Geotube® Filled Width (W) =		ft
	Geotube® Cross Section Area (A) =		sq ft
	Geotube® Volume Per Unit of Length (V) =		cu yd/ft
	FS of Circumferential Failure =	6.2	FS
	Axial Direction FS (AFS) =	6.1	FS
	FS of Fill Port Failure =	7.2	FS

The equations used in the Geotube® Simulator are based on the paper "Two-dimensional analysis of geotextile tubes" by R. H. Flaut and S. Suheman, *Acta Mechanica*, Volume 129, 1998, pages 207-218, and on further research by Professor Raymond H. Flaut. The software was developed by Benjamin Z. Dymond. The work was performed at Virginia Tech.

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# GEOTEXTILE TUBE - DESIGN TOOL

**Slurry Data** ? X

Circumference of tube [m]

Total number of slurry layers :

Unit weight of slurry:

lower layer [kN/m<sup>3</sup>]

upper layer [kN/m<sup>3</sup>]

Unit weight of fluid outside tube:

Lower fluid [kN/m<sup>3</sup>]

Upper fluid [kN/m<sup>3</sup>]

NOTE: If H<sub>in-Lower</sub> is larger than the calculated max(H<sub>tube</sub>), then only lower layer will be considered in analysis (i.e., a single slurry layer will be used.)

Height of lower layer of slurry, H<sub>in-Lower</sub> [m]

Height of outside lower fluid, H<sub>out-Lower</sub> [m]

**Restrictions:**

- Density of upper slurry layer should be ≤ to that of lower layer.
- Density of outside upper liquid should be ≤ to that of lower liquid.
- Density of either lower or upper liquid should be ≤ to lower or upper slurry layer, whichever is smaller.

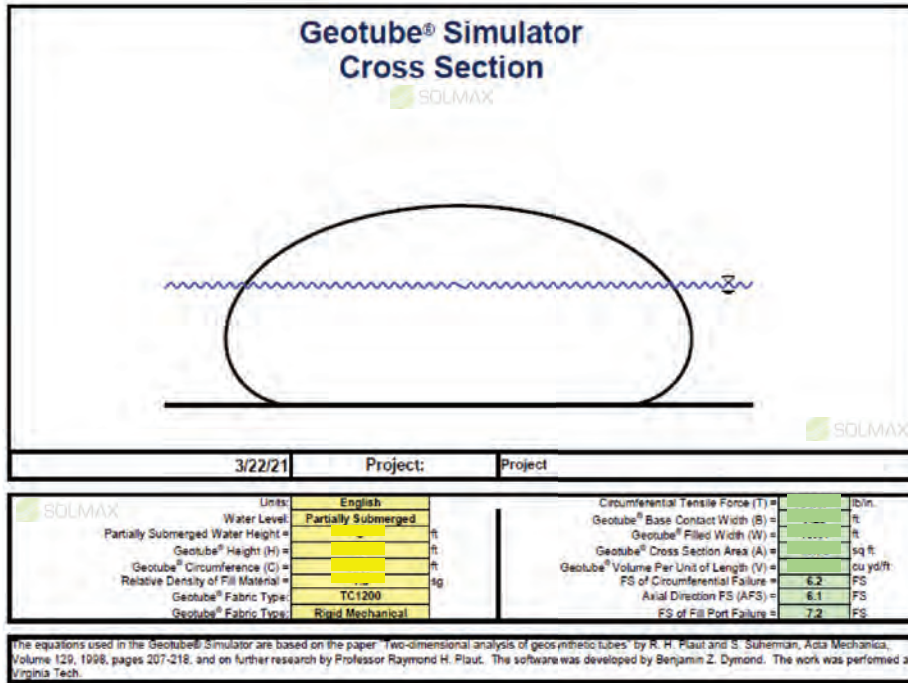
Unit weight of transporting medium (typically water)

Default

Slurry Data: This dialog allows for input of tube's circumference (as part of the imposed constraints on — 3 of 13 the solution signifying, for example, the number of sewn sheets producing a tube), the number of slurries (signifying one step pumping or two-step pumping), the unit weight of the slurry, and the unit weight and height of outside fluid.

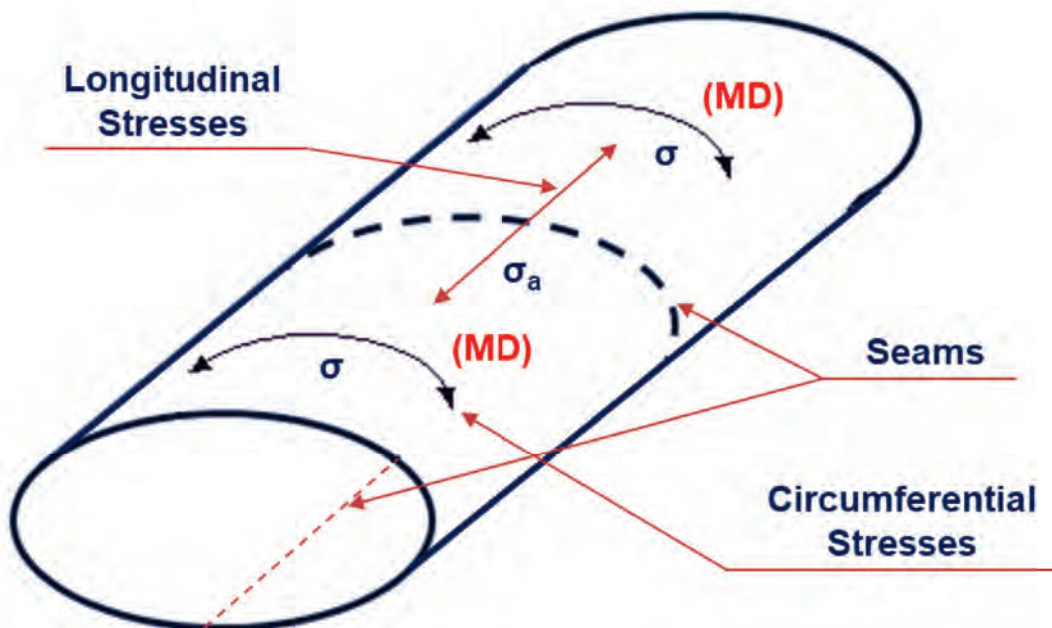
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# GEOTEXTILE TUBE – DESIGN TOOL



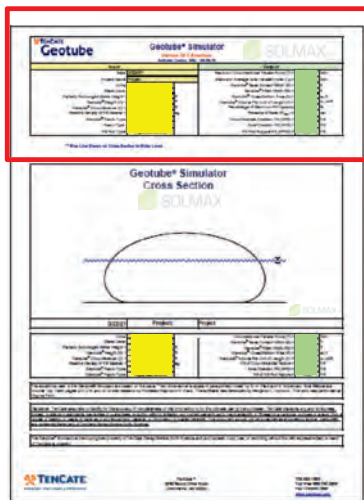
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# GEOTEXTILE TUBE – DESIGN TOOL



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# GEOTEXTILE TUBE – DESIGN TOOL



Geotube® Simulator	
Version 20.1 Americas	
Bathala Castro, Wisc. 06-09-20	
Input	Output
Date: 0/2/21	Maximum Circumferential Tensile Force (T) =
Project Name: Project	Maximum Average Axial Tensile Force (T <sub>a</sub> ) =
Units: English	Geotube® Base Contact Width (B) =
Water Level: Partially Submerged	Geotube® Filled Width (W) =
Geotube® Height (H) = 3	Geotube® Cross Section Area (A) =
Geotube® Circumference (C) =	Geotube® Volume Per Unit of Length (V) =
Relative Density of Fill Material = 1.2	Percentage of Maximum Fill Capacity =
Geotube® Fabric Type: G1108BOLAP	Pressure at Base (P <sub>base</sub> ) =
Seam Type: Circumferential	Circumferential Direction FS (CFS) =
Fill Port Type: Rigid Mechanical	Axial Direction FS (AFS) =
	Fill Port Rupture FS (FPFS) =

Output	
Maximum Circumferential Tensile Force (T) =	lb/in.
Maximum Average Axial Tensile Force (T <sub>a</sub> ) =	lb/in.
Geotube® Base Contact Width (B) =	ft
Geotube® Filled Width (W) =	ft
Geotube® Cross Section Area (A) =	sq ft
Geotube® Volume Per Unit of Length (V) =	cu yd/ft
Percentage of Maximum Fill Capacity =	%
Pressure at Base (P <sub>base</sub> ) =	psi
Circumferential Direction FS (CFS) =	17.7 FS
Axial Direction FS (AFS) =	19.5 FS
Fill Port Rupture FS (FPFS) =	16.5 FS

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# GEOTEXTILE TUBE – DESIGN TOOL

	Mechanical Properties	Test Method	Unit	Minimum Average Roll Value	
				MD	CD
(CFS)	Wide Width Tensile Strength (at ultimate)	ASTM D4595	lbs/in (kN/m)	1142 (200)	1142 (200)
	Tensile Strength (at 5% strain)	ASTM D4595	lbs/ft (kN/m)	200	1000
	Wide Width Tensile Elongation	ASTM D4595	%	17 (max.)	10 (max.)
(AFS)	Factory Seam Strength	ASTM D4884	lbs/in (kN/m)	914 (160)	
	CBR Puncture Strength	ASTM D6241	lbs (kN)	4000 (17.8) <sup>1</sup>	
	UV Resistance (% strength retained after 500 hrs)	ASTM D4355	%	85	

	Hydraulic Properties	Test Method	Unit	Minimum Average Roll Value
	Apparent Opening Size (AOS)	ASTM D4751	U.S. Sieve (mm)	30 (0.60)
	Water Flow Rate	ASTM D4491	gal/min/ft <sup>2</sup> (l/min/m <sup>2</sup> )	20 (815)
	Permittivity	ASTM D4491	sec <sup>-1</sup>	0.35

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# GEOTEXTILE TUBE – DESIGN TOOL

Output		
Maximum Circumferential Tensile Force (T) =		lb/in.
Maximum Average Axial Tensile Force (T <sub>a</sub> ) =		lb/in.
Geotube <sup>®</sup> Base Contact Width (B) =		ft
Geotube <sup>®</sup> Filled Width (W) =		ft
Geotube <sup>®</sup> Cross Section Area (A) =		sq ft
Geotube <sup>®</sup> Volume Per Unit of Length (V) =		cu yd/ft
Percentage of Maximum Fill Capacity		%
Pressure at Base (P <sub>base</sub> ) =		psi
Circumferential Direction FS (CFS) =	17.7	FS
Axial Direction FS (AFS) =	19.5	FS
Fill Port Rupture FS (FPFS) =	16.5	FS

❖ Circumferential Direction FS (CFS) =  $\frac{\text{GT1000 MD Ultimate Tensile Strength (Wide Width)}}{\text{Maximum Circumferential Tensile Force (T)}}$

**Circumferential Direction (CFS) = 17.7**

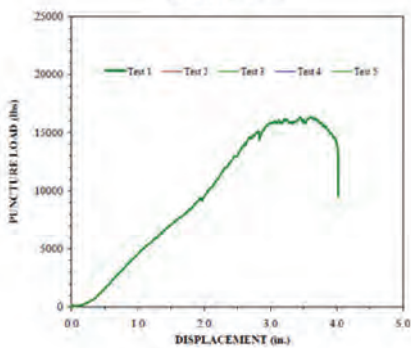
❖ Axial Direction FS (AFS) =  $\frac{\text{GT1000 Factory Seam Strength}}{\text{Maximum Average Axial Tensile Force (T<sub>a</sub>)}}$

**Axial Direction FS (AFS) = 19.5**

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# GEOTEXTILE TUBE – DESIGN TOOL

TENCATE GEOSYNTHETICS  
 GEOTEXTILE-GEOPORT CONNECTION STRENGTH TESTING (ASTM D 6241 MODIFIED)  
 GT1000 Geotextile (NWGT Protection Layer) Clamped between Two 8" Rings  
 Loading Plate Diameter: 7.5"  
 Tightening Bolt Size: 1/2"  
 SGI Sample ID No: 522227



Test Specimen	Internal Port Diameter <i>D</i>	Loading Plate Diameter <i>d</i>	Displacement Rate (in./min)	Maximum Puncture Load <i>P</i> (lbs)	Maximum Displacement (in.)	Mobilized Connection (Seam) Strength $\sigma_s = (P/\pi D)$ (lbs/in.)	Failure Mode
1	8.5	7.5	1.0	16386	3.44	614	Rupture of geotextile
2							
3							
4							
5							
Mean							

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# GEOTEXTILE TUBE – DESIGN TOOL

Output		
Maximum Circumferential Tensile Force (T) =		lb/in.
Maximum Average Axial Tensile Force (T <sub>a</sub> ) =		lb/in.
Geotube® Base Contact Width (B) =		ft
Geotube® Filled Width (W) =		ft
Geotube® Cross Section Area (A) =		sq ft
Geotube® Volume Per Unit of Length (V) =		cu yd/ft
Percentage of Maximum Fill Capacity		%
Pressure at Base (P <sub>base</sub> ) =		psi
Circumferential Direction FS (CFS) =		FS
Axial Direction FS (AFS) =		FS
Fill Port Rupture FS (FPFS) =	16.5	FS

$$\text{❖ Fill Port Rupture FS (FPFS)} = \frac{\text{GP8/GT1000 Pullout Resistance}}{\text{Average Tensile Force (Circumferential and Axial)} * 0.67}$$

(Reduction of Circumferential Stress Around a Rigid Port)

$$\text{Average Tensile Force (Circumferential and Axial)} = \mathbf{A}$$

$$\text{Average Tensile Force (Circumferential and Axial)} * 0.67 = \mathbf{A * 0.67}$$

(Reduction of Circumferential Stress Around a Rigid Port)

$$\text{Fill Port Rupture FS (FPFS)} = \mathbf{16.5}$$

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# GEOCONTAINERS

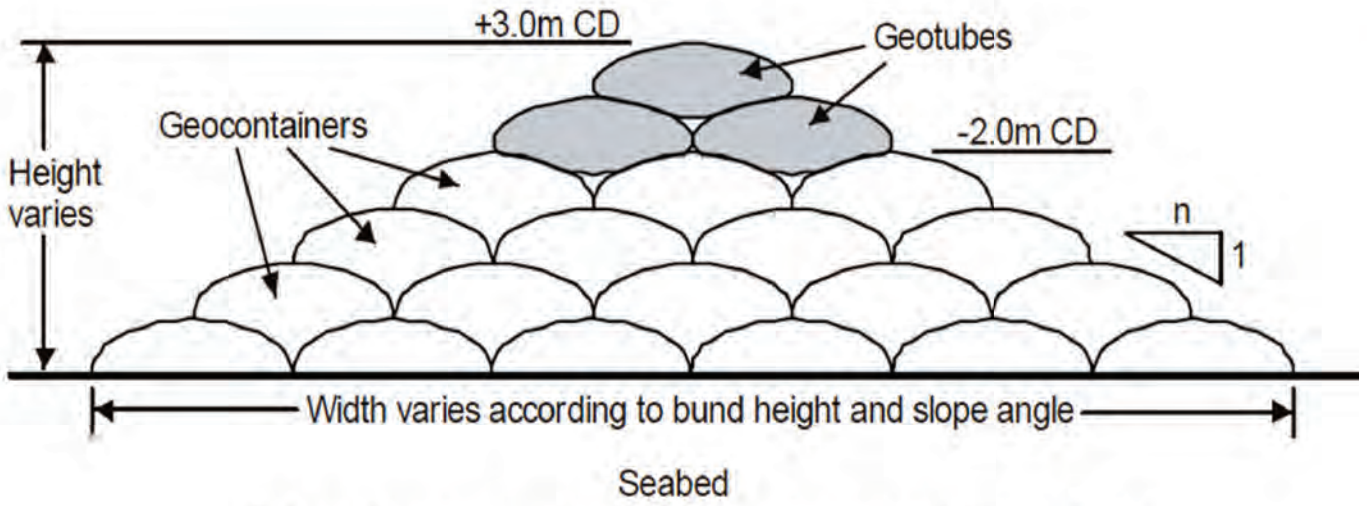
- Geotextile container or Geocontainer is a large geotextile-encapsulated sand element containing 100 m<sup>3</sup> to 800 m<sup>3</sup> of sand and is dropped through water from a split bottom barge.
- The available barge determines the size of the container which, consequently, leads the final design.
- Commonly used when water depth is deeper than 3m (~10ft)



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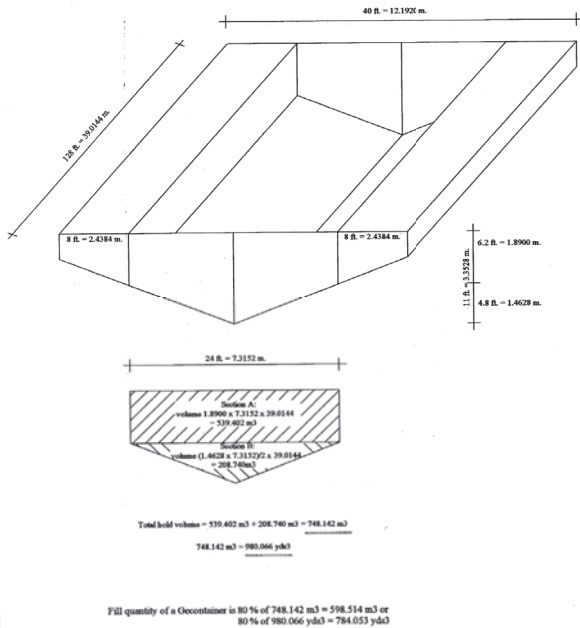
# GEOCONTAINERS



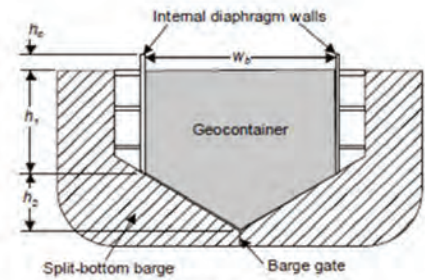
Schematic cross section through temporary containment bunds.

# GEOCONTAINERS - DESIGN

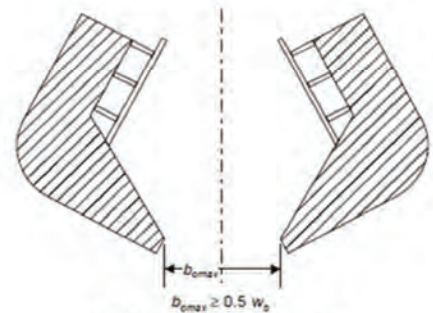
Dump barge sizes - Port of Anchorage with false bulkheads



Typical split-bottom barge hopper.



Split-bottom barge closed

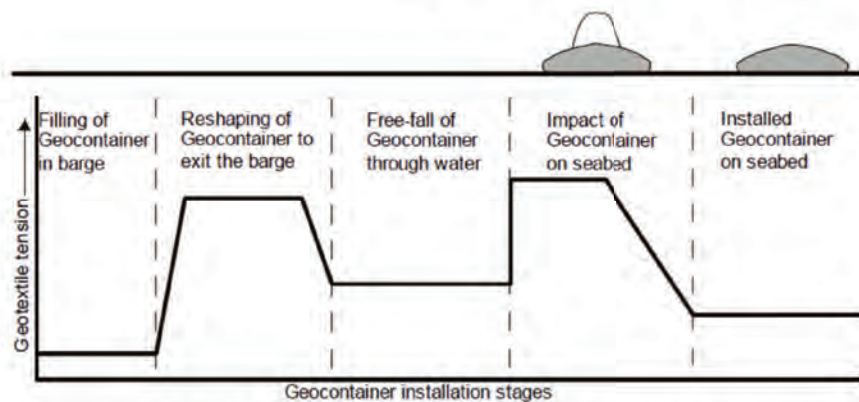


Split-bottom barge opened

# GEOCONTAINERS

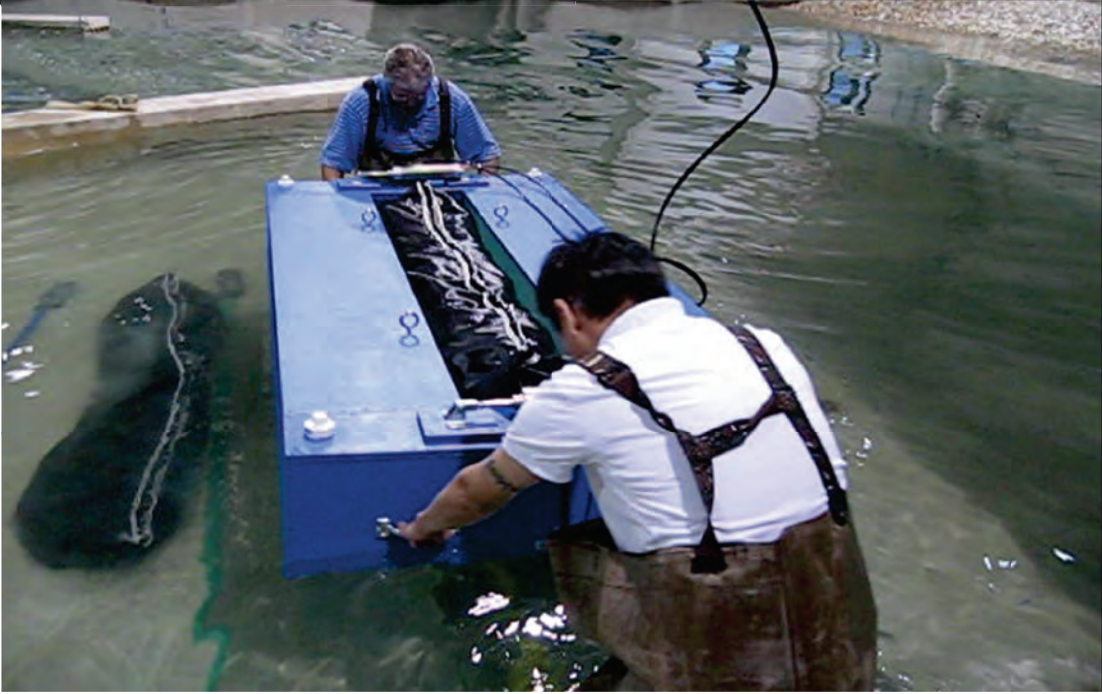


# GEOCONTAINERS



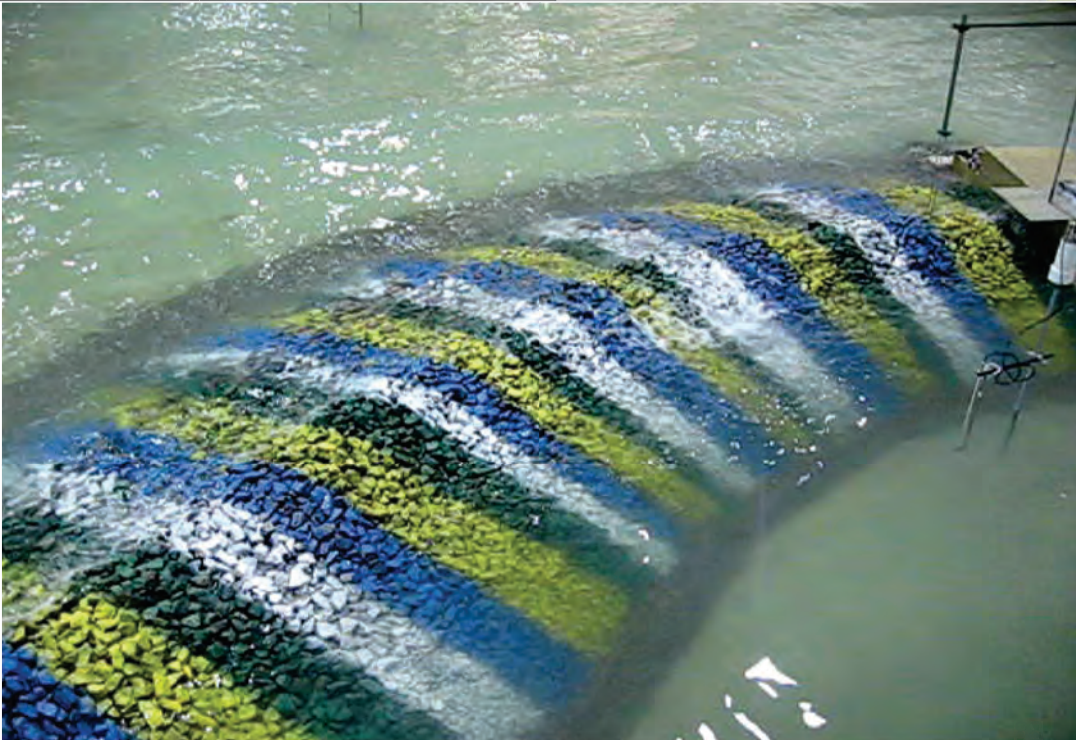
Geotextile tensions generated in Geocontainers during installation.

## GEOCONTAINERS - MODELLING



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## GEOCONTAINERS - MODELLING



## GEOCONTAINERS - MODELLING



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## DESIGN TOOL - CARBON FOOTPRINT



### Sustain TenCate Breakwater CO2 Comparison Calculator Version 2011-01

The following sheets provide carbon calculations for the TenCate Geotube® system in comparison with rock breakwater systems.

It's been created by independent consultants at Sustain Ltd

[GO TO CALCULATOR](#)



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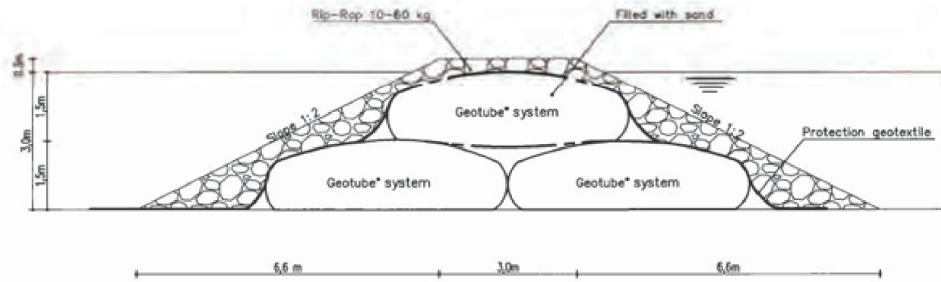
# DESIGN TOOL - CARBON FOOTPRINT

## Geotube® Breakwater System

### 1. System Description



Description	Note
Included processes	All processes that are not the same in the TenCate Geotube® system and rock breakwater system have been included.
Excluded processes	Processes that are the same in both systems have been excluded from the comparative study. If the conditions are the same then it will have the same effect on both systems.

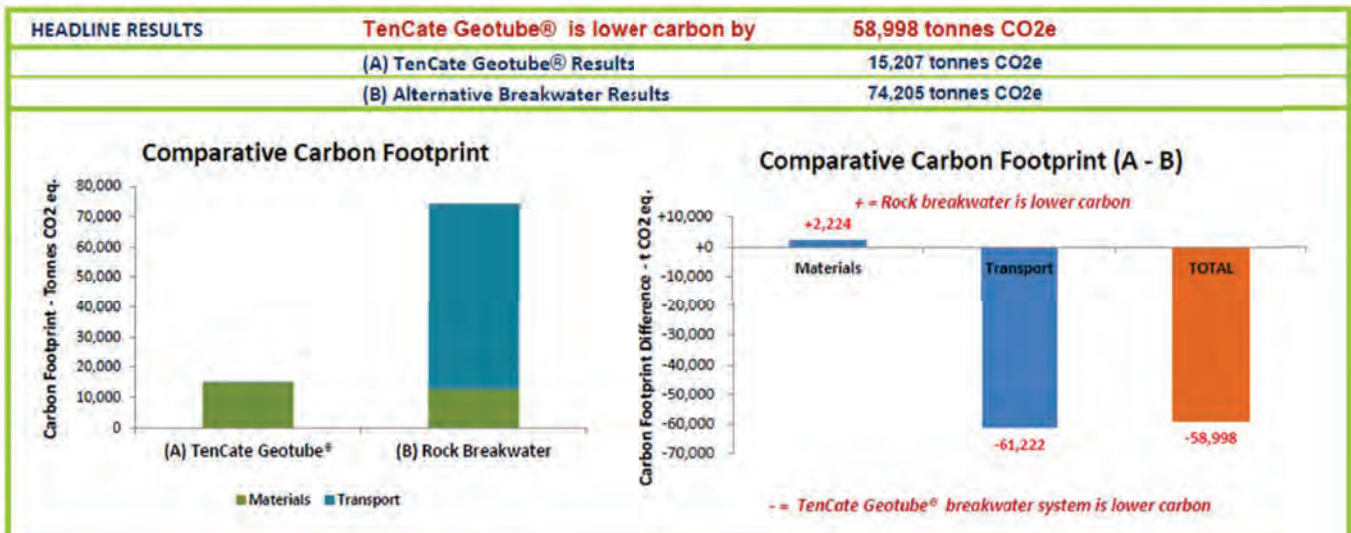


Breakwater with Geotube® systems in core

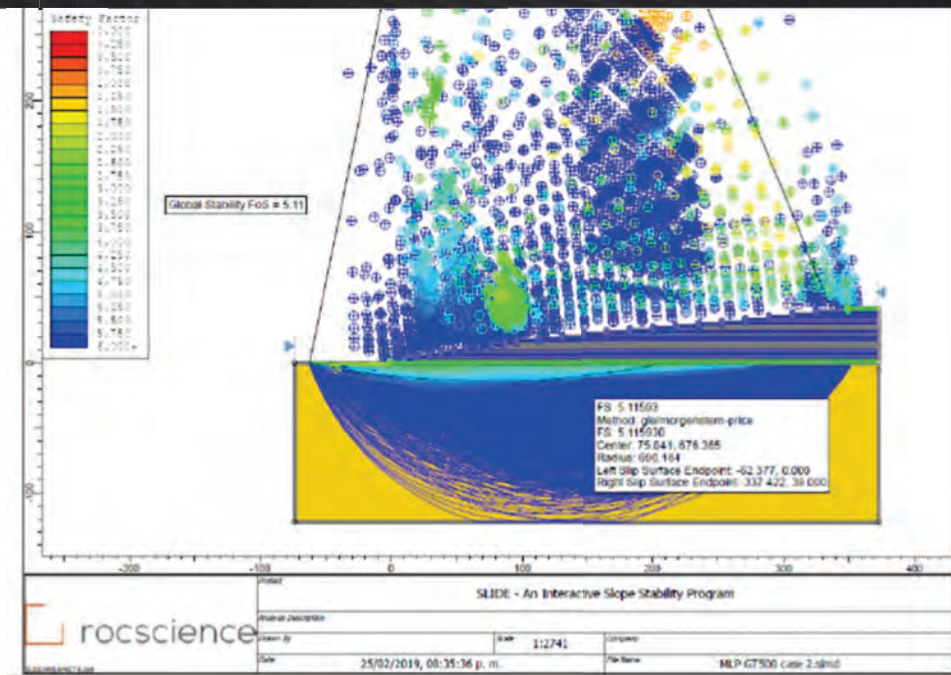
# DESIGN TOOL - CARBON FOOTPRINT

## Breakwater Carbon Calculator Results

### 1. Summary Results - TenCate Geotube® System V Rock Breakwater



# DESIGN TOOL – SLOPE STABILITY



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# DESIGN TOOL – SETTLEMENT ANALYSIS

**ESTIMATE OF CONTACT STRESS AND BEARING CAPACITY**  
CASE #1: ONE LAYER OF GEOTUBES PLACED ON TOP OF FOUNDATION SOIL.

$\gamma_{sat} = 17.3 \text{ kN/m}^3$   
for foundation soil and Geotube fill.

$h = 1.07\text{m}$

$b = 1.34\text{m}$

$\Delta\sigma$

**CONTACT NORMAL STRESS BETWEEN GEOTUBE AND FOUNDATION SOIL:**  
 $\Delta\sigma = \frac{P}{Ab} = [1.34 \times 1.07 \times (17.3 - 9.8)] / 1.34 = 3.03 \text{ kPa}$

**UNDRAINED SHEAR STRENGTH OF FOUNDATION SOIL:**  
 Layer #1 from 0 to 2 m.  $S_u = c - \sigma' \tan(\phi_u) = 0.96 - 1 \times (17.3 - 9.8) \times \tan(0) = 0.96 \text{ kPa}$   
 Assume the average  $S_u$  of the 1st soft soil layer can be used to estimate bearing capacity of the soft soil to support the single layer geotube, then the average undrained shear strength is  $S_u = 0.96 \text{ kPa}$

**BEARING CAPACITY OF FOUNDATION SOIL**  
 $q_{un} = cN_c$   
 where  $N_c$  = bearing capacity factor, and  $c$  = cohesion = undrained shear strength  
 $q_{un} = 0.96 \times 5.7 = 5.5 \text{ kPa}$

**FACTOR OF SAFETY AGAINST BEARING CAPACITY FAILURE:**  
 $FS = \frac{q_{un}}{\Delta\sigma} = \frac{5.5}{3.03} = 1.83$   
 However, it is noted the average  $S_u$  of the 1st soft soil layer is  $0.96 \text{ kPa}$  then Geosynthetic Reinforced bearing capacity is increased to  $q_{un,GR} = 0.96 \times 6 = 5.76 \text{ kPa}$  and the Reinforced bearing capacity  $FS$  is.

**TENCATE Geotube**

DATE	10/18/2021
PROJECT	
AUTHOR	109C

**Project**  
**ESTIMATE OF SETTLEMENTS**

Soil Layers From the top of Soil Test Boring	Depth Below Bottom Surface (m)	Layer Thickness (m)	360 Layer Depth (m)	Assumed Saturated Unit Weight of Soil Layer ( $\gamma_{sat}$ ) ( $\text{kN/m}^3$ )	Initial Vertical Stress at middle of Layer ( $\sigma'_{vm}$ ) (kPa)	Increase of Vertical Stress For Weight of Embankment ( $\Delta\sigma$ ) (kPa)	Stress Ratio $\frac{\sigma'_{vm} + \Delta\sigma}{\sigma'_{vm}}$	Compression Index $C_c$	Initial Void Ratio $e_0$	$\frac{H_i}{1 + e_0}$ ( $\text{kN/m}^2$ )	Settlement $S = C_c \cdot H_i \cdot (1 + e_0) \log R$ (m)
1	0 to 1	1.0	1.0	17.3	7.5	14.8	3.0	0.58	1.00	0.667	0.18
Total Settlement (m):											0.18

Notes: Soil Properties are Assumed.  
 Disclaimer: No warranty or guarantee expressed or implied is made regarding the performance of any product since the manner of handling and use is beyond our control. This document should not be construed as engineering advice, and the final design should be the responsibility of the project engineer and/or the project manager.

**TENCATE Geotube**

DATE	10/18/2021
PROJECT	
AUTHOR	109C

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# LIQUEFACTION

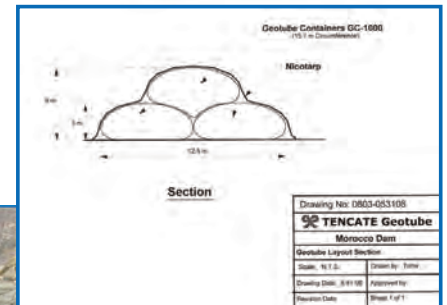
- Physical phenomenon that the soil loses its strength when a shaking or other rapid loading makes the particles to spread, losing confinement/compaction. The mass of soil then behaves as a liquid.
- Geotextile-Encapsulated Sand Elements prevent particles from lateral spreading.
- Over time, sand becomes so tightly packed that no excess hydrostatic pressure is generated to cause liquefaction (wave-induced)



2003 - 2012

# MISCELANEOUS – BE CREATIVE! 😊

## Coffer Dams



MISCELANEOUS – BE CREATIVE! 😊

Shoreline Protection + Retaining Wall

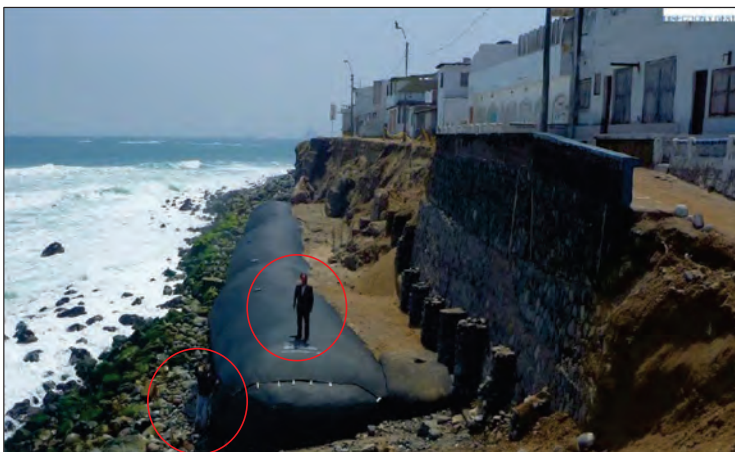
Before



MISCELANEOUS – BE CREATIVE! 😊

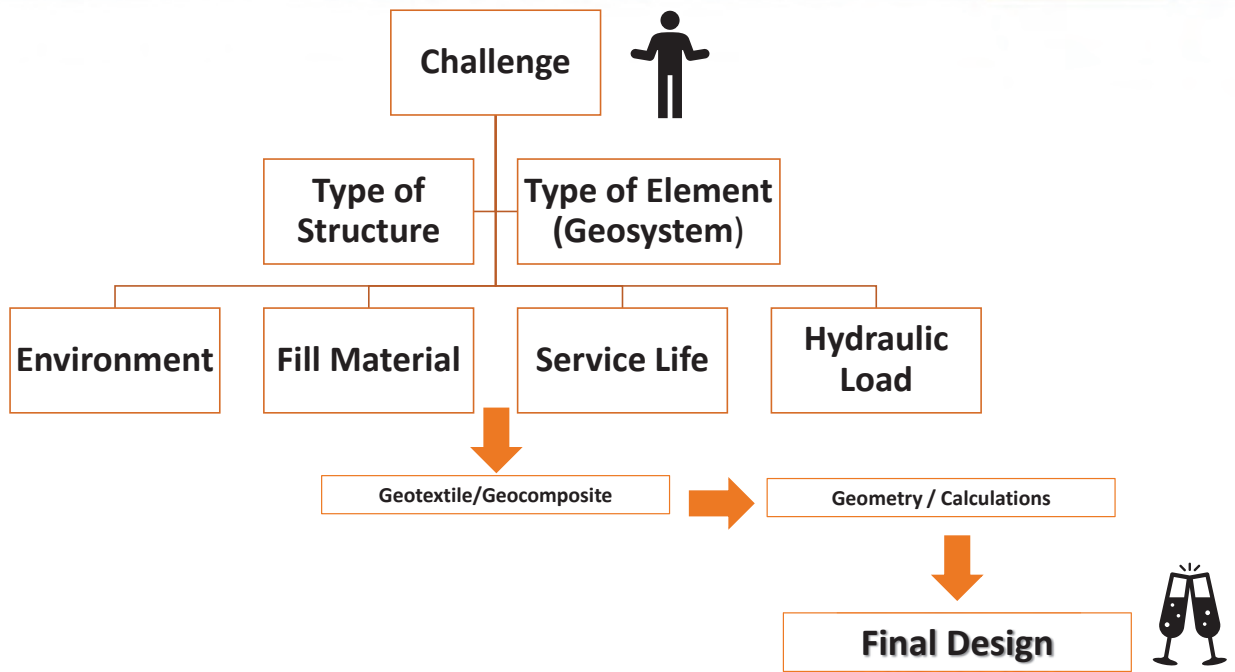
Shoreline Protection + Retaining Wall

Before



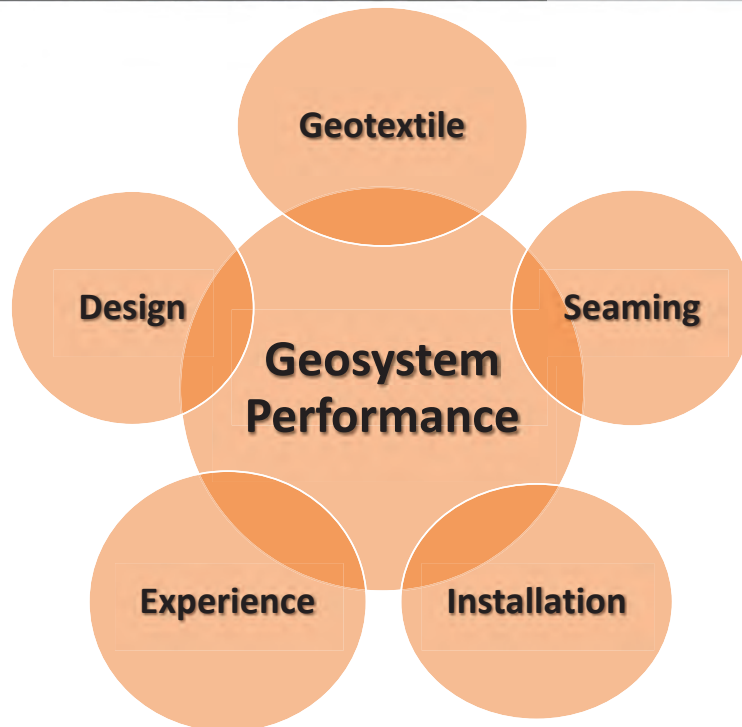


# HERE'S WHAT YOU SHOULD KEEP IN MIND



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# HERE'S WHAT YOU SHOULD KEEP IN MIND



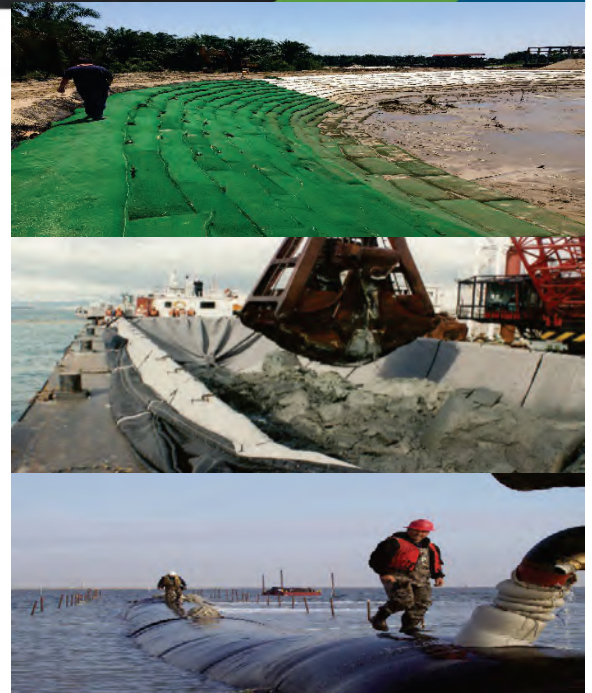
100

**When designing with Geosystems, there is no one-size-fits-all!**



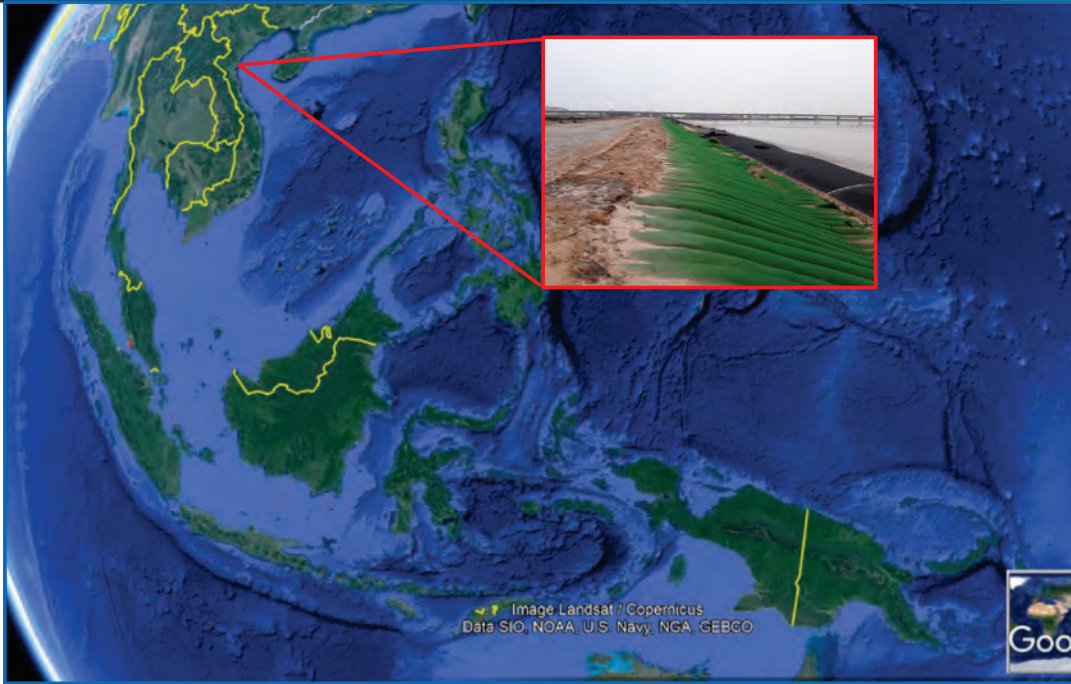
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**CASE HISTORIES**



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# Sand Filled Mattresses – Case Histories – Haiphong, Vietnam



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# Sand Filled Mattresses – Case Histories - Haiphong, Vietnam



2014



2017

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## Sand Filled Mattresses – Case Histories - Haiphong, Vietnam



105

## Sand Filled Mattresses – Case Histories - Haiphong, Vietnam



106

## Sand Filled Mattresses – Case Histories - Haiphong, Vietnam



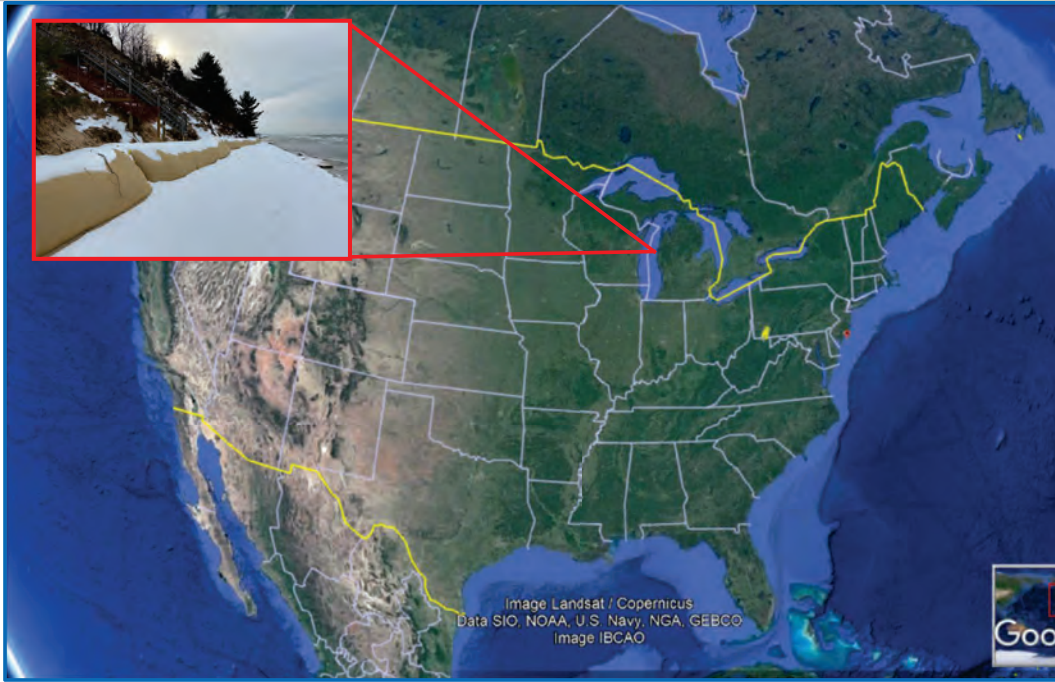
107

## Sand Filled Mattresses – Case Histories - Haiphong, Vietnam



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# Geotube® – Case Histories – Lake Michigan, Michigan



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# Geotube® – Case Histories – Lake Michigan, Michigan



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## Geotube® – Case Histories – Lake Michigan, Michigan



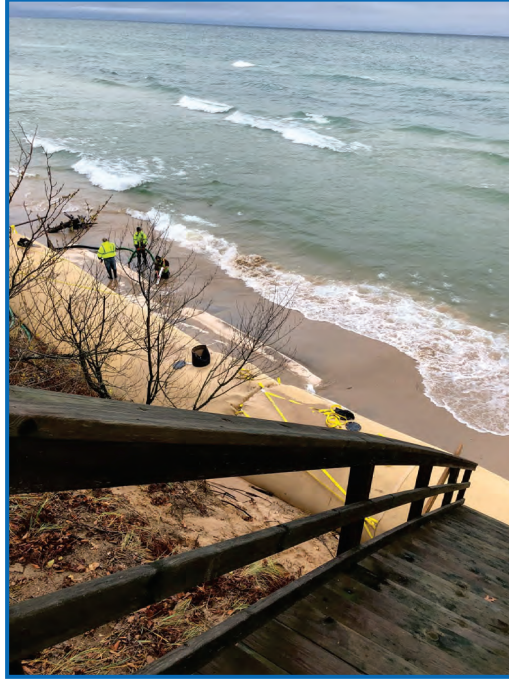
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## Geotube® – Case Histories – Lake Michigan, Michigan



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# Geotube® – Case Histories – Lake Michigan, Michigan



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# Geotube® – Case Histories – Lake Michigan, Michigan



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## Geotube® – Case Histories – Lake Michigan, Michigan



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## Geotube® – Case Histories – Lake Michigan, Michigan



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## Geotube® – Case Histories – Lake Michigan, Michigan



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## Geotube® – Case Histories – Lake Michigan, Michigan



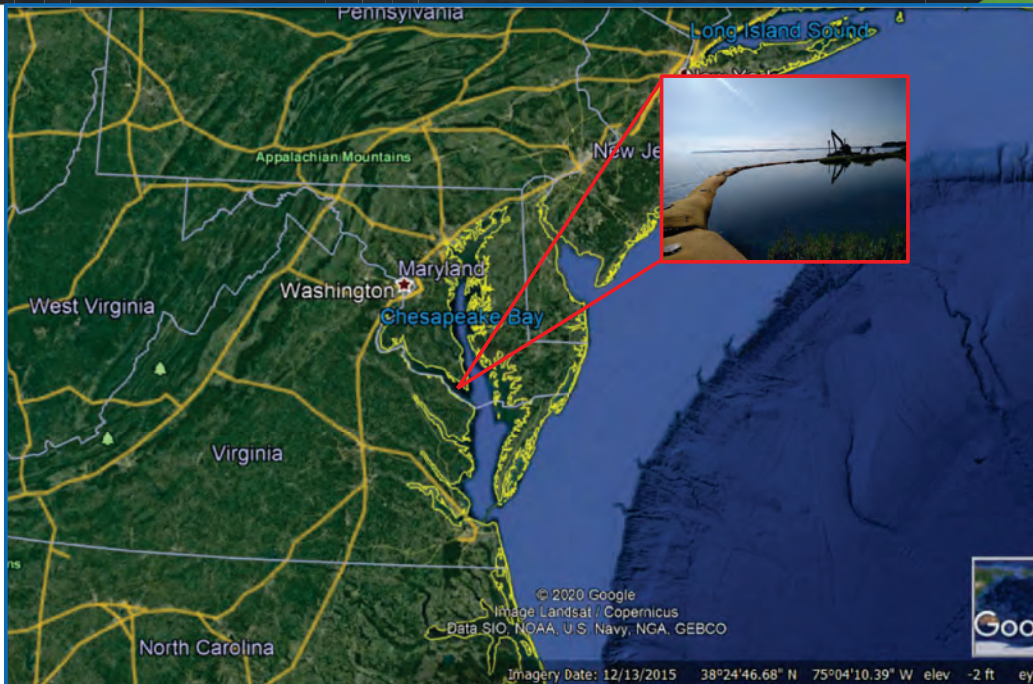
118

## Geotube® – Case Histories – Lake Michigan, Michigan



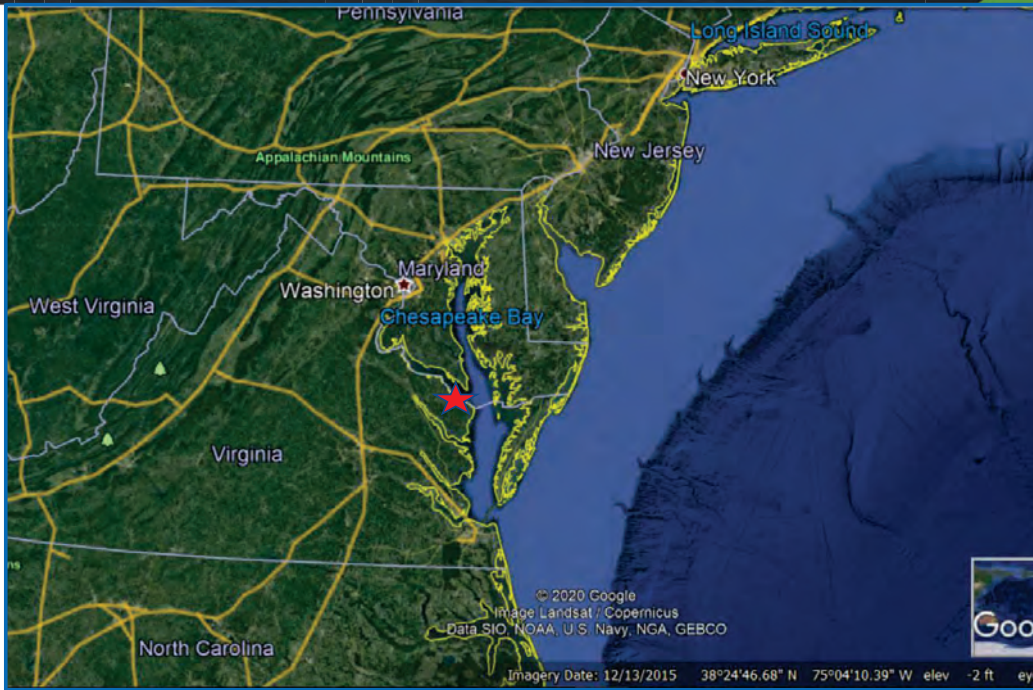
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## Geotube® – Case Histories – Potomac River, Virginia



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# Geotube® – Case Histories – Potomac River, Virginia



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# Geotube® – Case Histories – Potomac River, Virginia



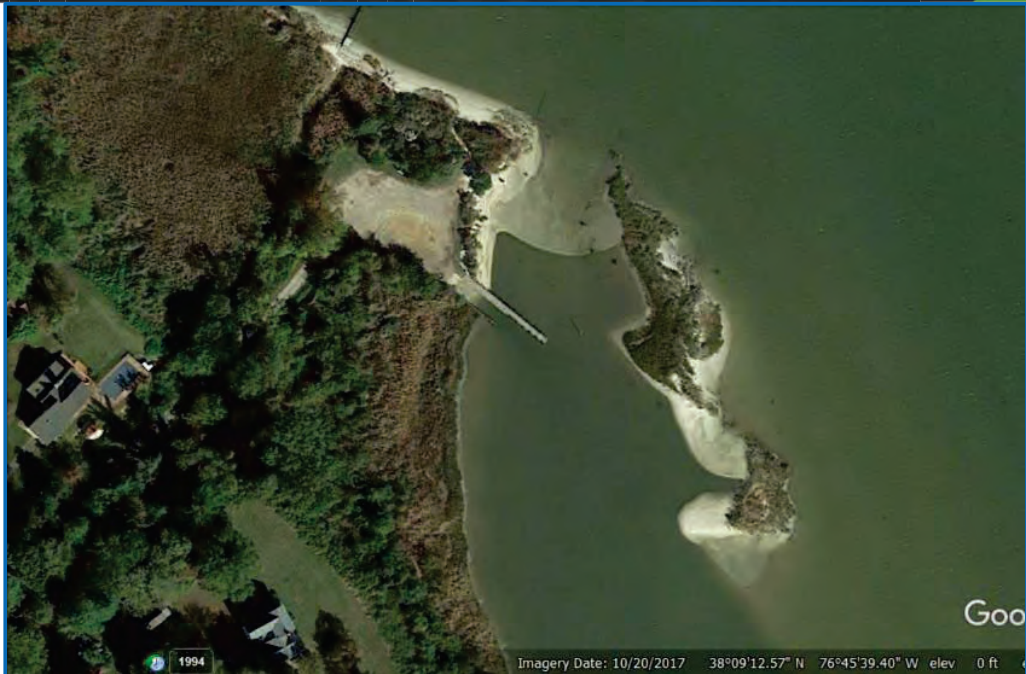
122

# Geotube® – Case Histories – Potomac River, Virginia



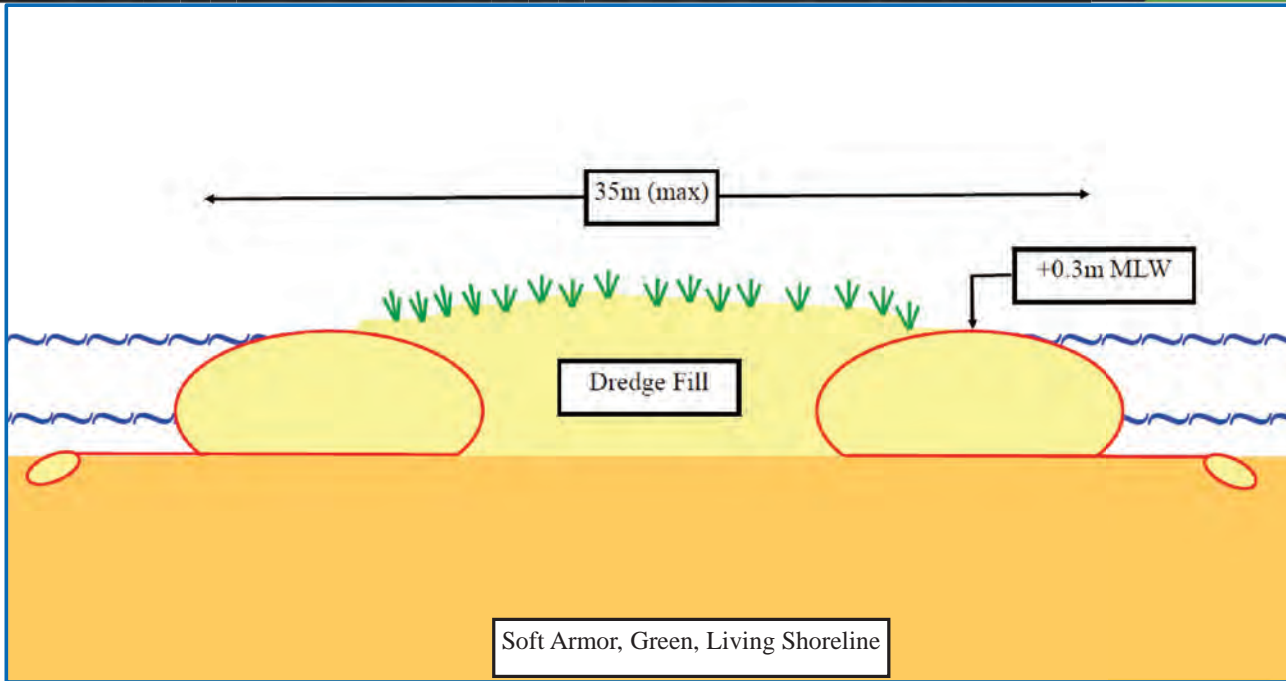
123

# Geotube® – Case Histories – Potomac River, Virginia



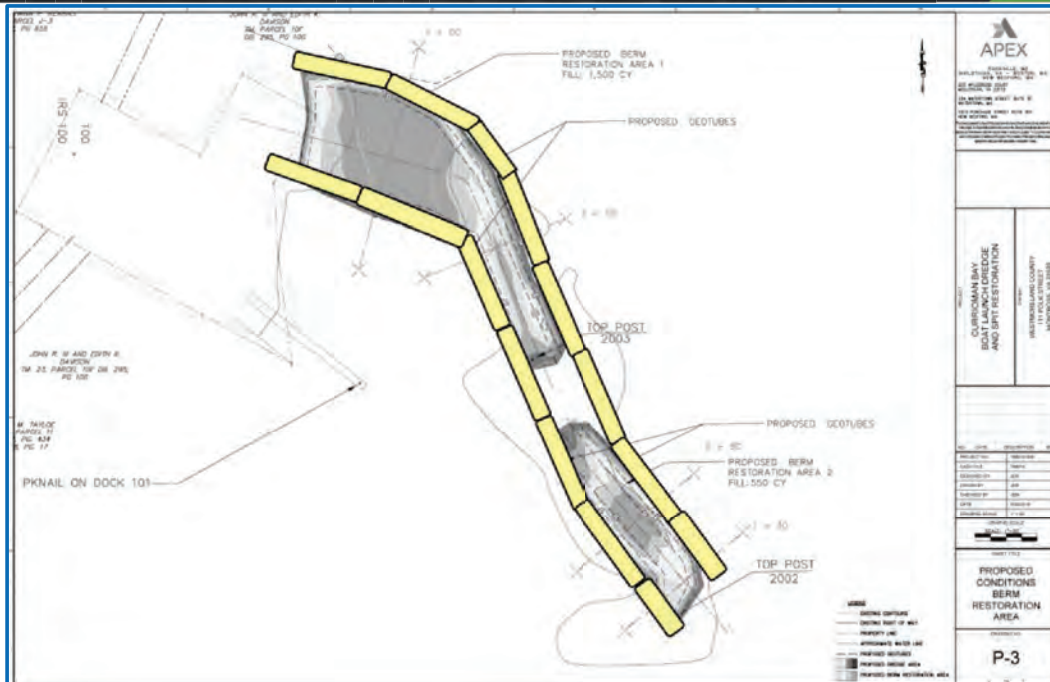
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# Geotube® – Case Histories – Potomac River, Virginia



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# Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



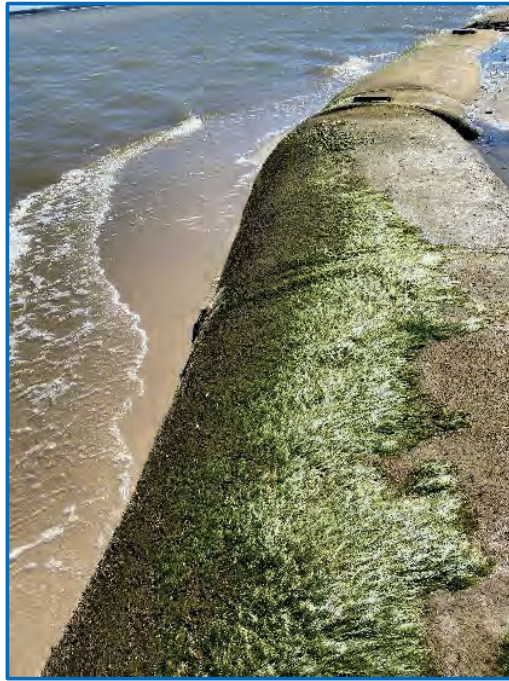
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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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## Geotube® – Case Histories – Potomac River, Virginia



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**THANK YOU!**

**ANY QUESTIONS?**



Presenter: Eng. Nathalia Castro, MSc.  
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Dewatering and Marine Group  
February 05, 2023